

# Tilling Timber Pty Ltd



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# SmartJoist Installation Guide

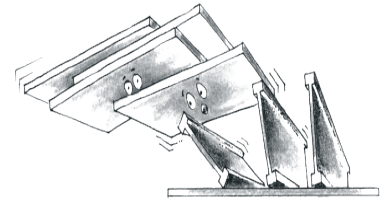


## General

Jobsite handling and storage, erection procedure and erection bracing are the responsibility of the installer.

Careful review of this installation guide, project plans and joist layout drawings (where supplied) should be undertaken prior to the installation of the joists.

The manufacturers warranty applies only to properly installed undamaged joists, adequately protected from the weather in the completed project.

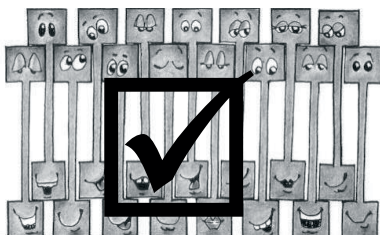


**DO NOT ALLOW WORKERS OR LOADS ON SMARTJOISTS UNTIL ALL BLOCKING, HANGERS, RIM JOISTS, NAILING AND TEMPORARY BRACING ARE INSTALLED AS SPECIFIED.**

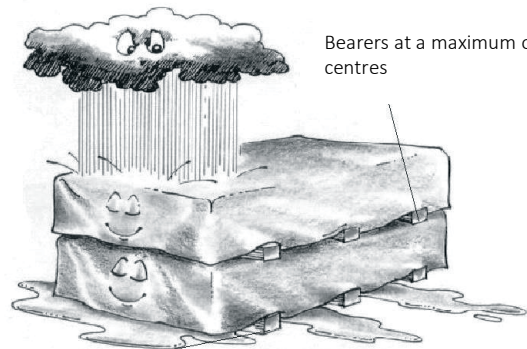
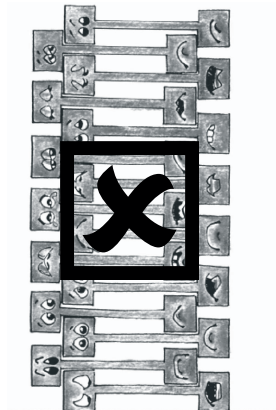
**ACCIDENTS CAN BE AVOIDED UNDER NORMAL CONDITIONS BY FOLLOWING THESE GUIDELINES:**

1. Brace each joist as it is erected. Joists must be nailed to supports and all hangers, blocking, rim joists. X - bridging at supports must be completely installed and properly nailed. (see general notes - page 5)
2. Brace the ends of cantilevers (overhangs) with closure panels, rim joist or x - bridging (see general notes - page 5)
3. Lateral brace the top flange of each joist, to prevent side-ways buckling or rollover which may occur under light construction loads, such as a worker and/or a layer of un-nailed sheathing. Fully installed permanent sheathing or temporary struts to the top flange of each joist (see 'typical SmartJoist floor framing - page 6) can accomplish lateral bracing.
4. Temporary struts must be nailed to a lateral restraint at the end of bay such as a braced wall or temporary (or permanent) sheathing nailed to the first 1200 mm of the joist at the end of the bay (see typical floor framing - page 6)
5. Permanent sheathing must be completely installed and properly nailed before additional loads can be placed on the system.
6. The integrity and safe use of these products can be seriously impaired if they are damaged. Do not install any damaged products. Contact your Tilling representative or the Tech Support Customer Helpline on 1300 668 690 if any product damage is noted.

## Handling and storage of SmartJoists



SmartJoists should be stacked in the upright position to avoid any damage during handling or storage.



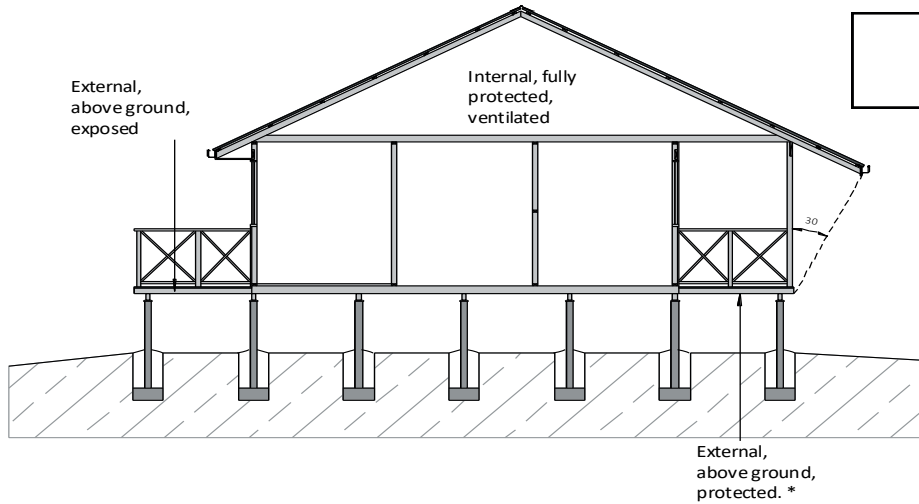
Bearers at a maximum of 4.0 metre centres

Use bearers to keep stacked material away from damp surfaces. align bearers vertically

## Durability and exposure to moisture - Untreated SmartFrame EWP

SmartLVL and SmartJoists are manufactured from softwoods and hardwoods having a durability rating of class 4, which is the same rating as some Ash type Eucalypts. Untreated SmartJoists and SmartLVL should not be used where the equilibrium moisture content is likely to remain above 20% for an extended period.

Untreated SmartLVL is suitable in the *internal, fully protected, ventilated* and the *external above ground, protected* zones of the structure as shown on the next page. Untreated SmartLVL is not suitable for *external above ground, exposed* or humid indoor conditions, such as swimming pool enclosures.

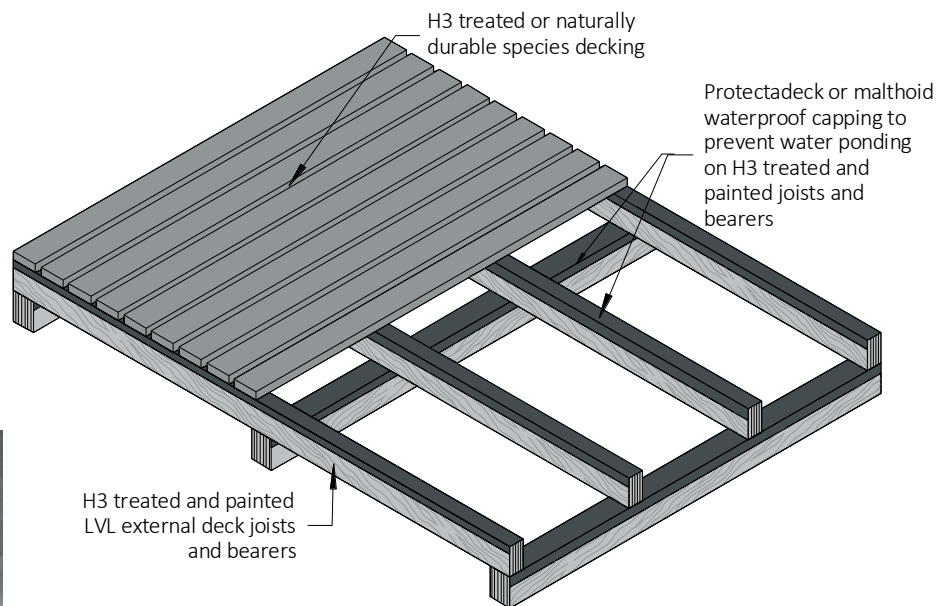


### Definitions of exposure zones within a structure

\* External timbers are regarded as protected in AS 1684 if they are covered by a roof projection (or similar) at 30° to the vertical and they are well detailed and maintained (painted and kept well ventilated).

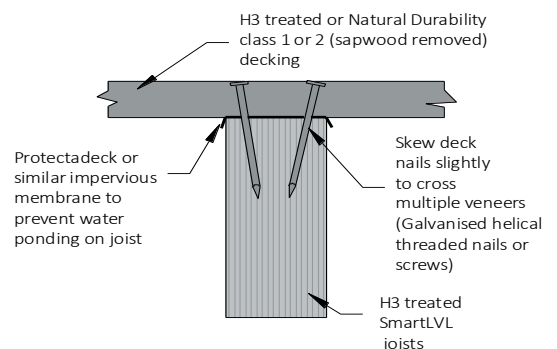
### H3 Deck bearers and joists

H3 Treated Deck joists and bearers are a common application for treated SmartLVL 15. The diagram demonstrates the minimum construction detailing for H3 treated joists and bearers. Failure to follow these guidelines may render treatment warranties void.



Recommended proprietary top protection for joists and bearers

**It is a requirement that any cuts, notches or penetrations made in LOSP treated LVL be painted with a suitable "brush/spray on" preservative such as "Enseal". (Enseal is available as part of any SmartFrame H3 LOSP order)**



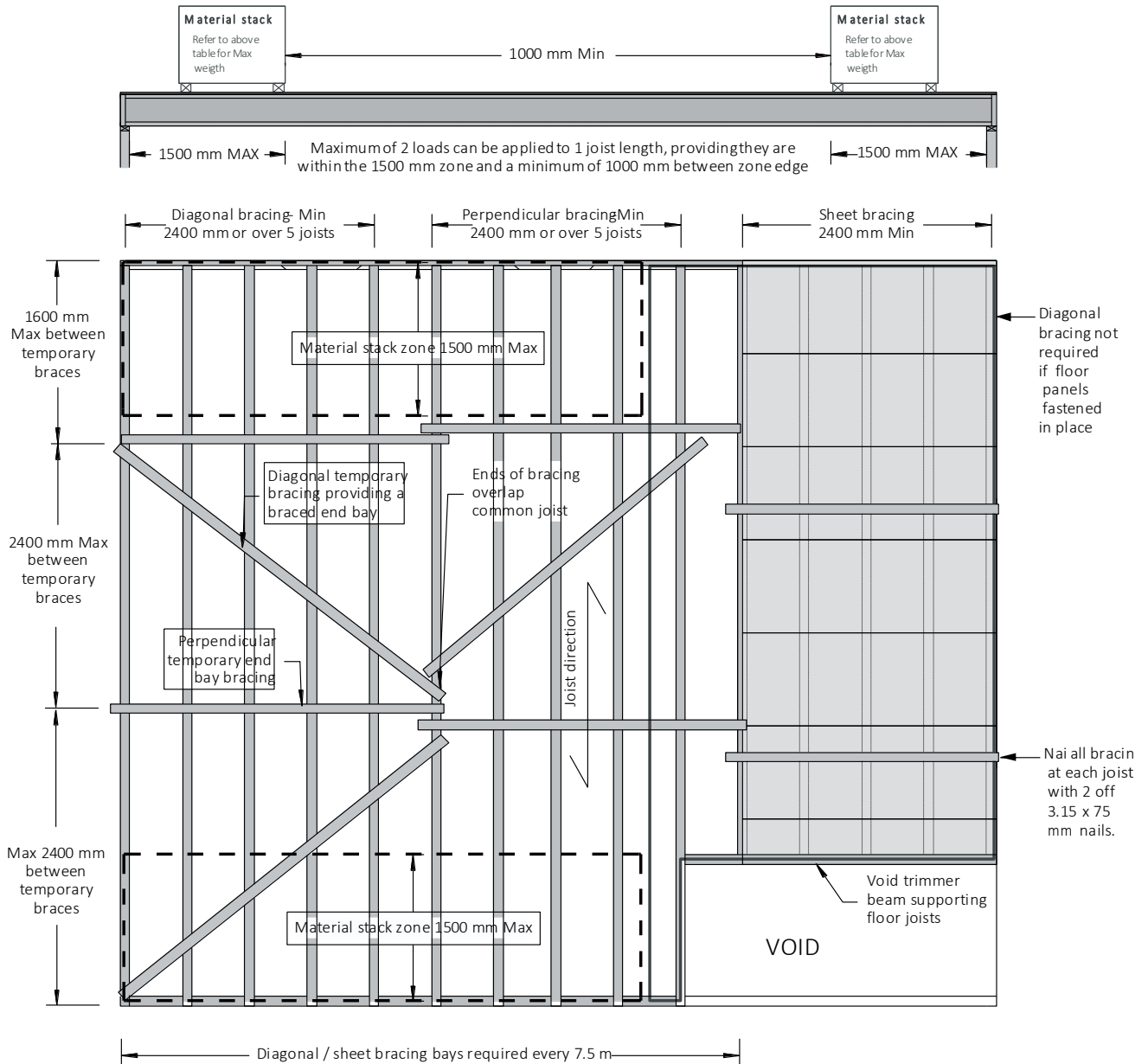
Recommended Fastening to SmartLVL Deck Joists.

\* Painting as per "Painting of SmartGuard LOSP Treated SmartLVL 15" in the SmartLVL 15 Design Guide

# Safe loading of materials on a SmartJoist working platform

**IMPORTANT!!** Joists must be fully braced or have floor sheeting installed before applying any of the following loads.

| SmartJoist Code | Joist spacing up to 600 mm<br>Max weight (kg) per joist | SmartJoist Code | Joist spacing up to 600 mm<br>Max weight (kg) per joist |
|-----------------|---------------------------------------------------------|-----------------|---------------------------------------------------------|
| SJ20044         | 200                                                     | SJ30051         | 275                                                     |
| SJ24040         | 230                                                     | SJ30070         | 300                                                     |
| SJ24051         | 240                                                     | SJ30090         | 315                                                     |
| SJ24070         | 265                                                     | SJ36045         | 285                                                     |
| SJ24090         | 290                                                     | SJ36058         | 310                                                     |
| SJ25551         | 255                                                     | SJ36090         | 350                                                     |
| SJ25570         | 275                                                     | SJ40058         | 325                                                     |
| SJ30040         | 265                                                     | SJ40090         | 380                                                     |



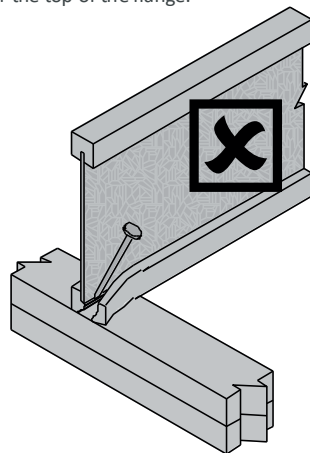
## Notes:

1. Ensure studs are structurally adequate to support temporary loads
2. NO loads are to be stacked over any part of the lengths of the joists fixed to an opening header or trimmer joist such as a stair trimmer
3. All timber must be kept dry when applying maximum temporary loading
4. Loads are to be spread equally over a minimum of 2 joists, using timber bearers at a minimum of 1200 mm in length or a standard 1200 x 1200 pallet
5. If no plasterboard is in place under the joists, the bottom flange requires temporary bracing
6. Joists on hangers may require propping
7. At joist supports, blocking or rim board is to be nailed to the wall plate and joists
8. Bracing lines to be 90 x 35 MGP10 or similar
9. Perpendicular bracing to run full width of floor. Long lengths (2400 mm min.) are recommended with the ends overlapped at a common joist
10. The long dimension of the load shall be placed perpendicular to the framing and not parallel to SmartJoists
11. If unsure about stacking concentrated loads on SmartJoist working platforms, please contact the tech support helpline on 1300 668 690

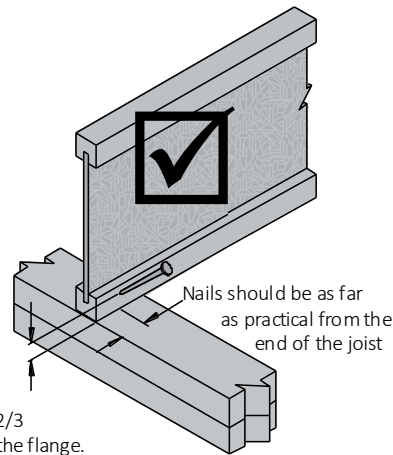
## SmartJoists - General notes

Do NOT start toe nail into the corner of the flange or the top of the flange.

MAXIMUM Nail diameter 3.15 mm



Start toe nail approximately 2/3 up the side of the flange.



1. Except where otherwise noted, 30 mm minimum bearing is required at joist ends and 42 mm minimum bearing is required at intermediate supports.
2. Nail joists at each bearing with 2 of 3.15  $\Phi$  x 65 nails, using one each side placed 30 mm from the end to avoid splitting.
3. SmartJoist blocking or Rimboard - face nail to bearing plate with 3.15  $\Phi$  x 65 nails at 150 mm centres. Nail rim joist to the end of the top and bottom flange of each SmartJoist with 1 3.15  $\Phi$  x 65 nail, use 1 3.75  $\Phi$  x 75 nail top and bottom with joists with 58 or 90 mm wide flanges.
4. SmartRim - toe nail to bearing plate with 3.15  $\Phi$  x 65 nails at 150 centres or 4.5  $\Phi$  x 75 nails at 300 centres. Nail rim to the end of the top and bottom flanges of each SmartJoist with 1 3.15  $\Phi$  x 65 nails.
5. Sheathing nailing to top flange (Joists must be fully braced before sheathing is nailed)
  - Space 2.8  $\Phi$  x 65 and 3.15  $\Phi$  x 65 nails no closer than 50 mm per row.
  - Space 3.75 x 75 nails no closer than 75 mm.
 Maximum nail spacing: 300 mm
6. Backer blocks at hanger details:
  - 40 mm flanges - 15 mm ply
  - 44 & 51 mm flange - 19 mm ply
  - 58 mm flange - 2 pieces of 12 mm ply
  - 70 mm flange - 2 pieces of 15 mm ply
  - 90 mm flange - 2 pieces of 19 mm ply
7. See double SmartJoist detail F15 for filler blocks. Nail Joists together with two rows of 3.75  $\Phi$  x 75 nails on each side of double joist at 300 mm centres (Clinch if possible). A total of 4 nails per 300 mm is required. If nails can be clinched, only 2 nails per 300 mm is required.
8. All joists require lateral support at end bearings using blocking or rim material.
9. The top flanges must be kept straight within 10 mm of the true alignment.
10. See web stiffener detail F13 for web stiffener attachment at supports. Web stiffener requirements for concentrated loads in excess of 4.5 kN, applied at the top flange of the joist, requires additional consideration.
11. When required, install web stiffeners to joist (see detail F13) prior to placing joist in the hanger, then nail hanger to joist.
12. All roof details are valid to a maximum angle of 35° (as per AS1684 - 1999).
13. All nails are steel nails complying with AS 2334 - 1980 Steel nails - Metric series. Nail gun nails of similar length and diameter may be substituted for the above provided that they are manufactured with properties equivalent to the nails in the above code.
14. Install all hangers to the manufacturers installation instructions, taking particular attention to the use of the correct nails. Never use clouts or brads.
15. Prescriptive code requirements for mid span blocking of solid timber joists are not applicable to SmartJoists.

## End blocking and SmartJoist

The end blocking of I-Joists performs three (3) essential functions, as well as being an invaluable component of the bracing of the structure as a whole unit. These functions include:

- (1) Keeps joists upright and prevents rollover during construction
- (2) Provides end reaction capacity to the I-Joists and

- (3) Provides extra torsional resistance to the I-Joist to improve floor performance.

(A full description of the end blocking effects is contained in the SmartJoist Design Guide).

Two (2) end blocking options are provided on the following pages

# SmartJoist blocking options

## 1. Simplified solution

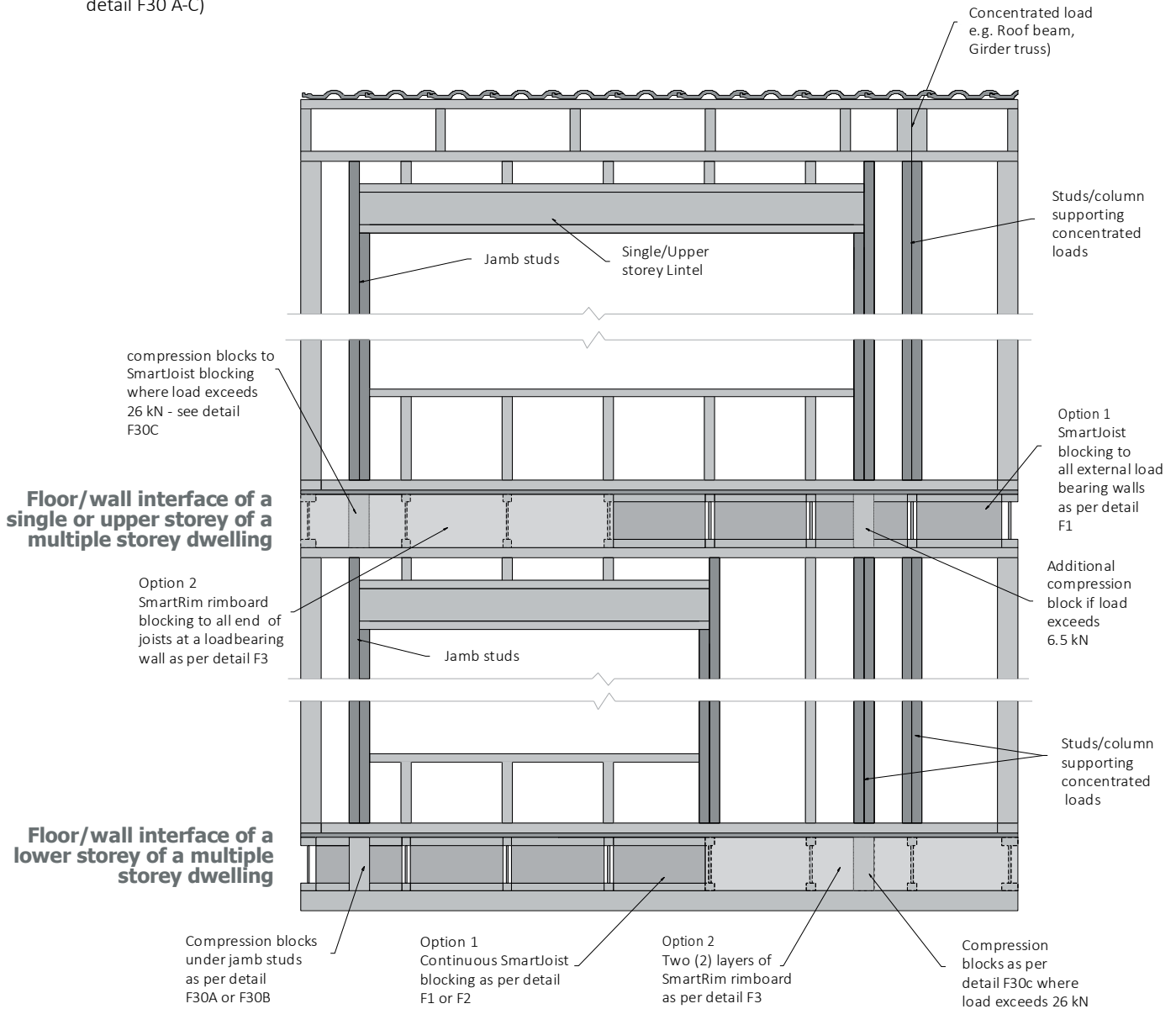
The simplified solution for the end blocking of SmartJoists is to use SmartJoist blocking or SmartRim rimboard at the end of **ALL** joists that bear onto external loadbearing walls as per details F1-F3 and nailed as per "General Details" on page 7 of this Design Guide.

This method provides:

1. Transfer of vertical gravity loads through the floor plane (Except under heavily loaded columns and jamb studs see detail F30 A-C)

2. Provides adequate resistance to racking loads from wind
3. Prevents unsightly deflections of the edge of floor sheeting at the wall interface

Experience shows that a floor plane properly engineered to provide sufficient racking resistance and support for gravity loads, whether concentrated or uniformly distributed, requires a significant amount of blocking/rimboard, so to simply block the ends of all joists on exterior loadbearing walls is the simplest solution.

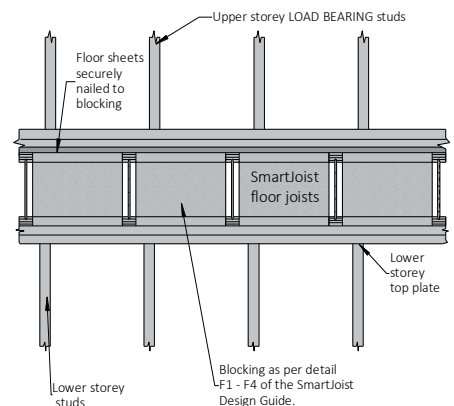


## Fully blocked exterior walls

Wall plates in the frame are required to transfer vertical loads into the support structure below. These wall plates may be supported at 450 or 600 mm ctrs, thus acting as a beam between supports, bending about its weaker axis. When concentrated loads act at the centre of this wall plate, the bending and deflection effects can be quite significant.

The full blocking of external and load bearing walls, as shown in details F1-F4, can act as a beam transferring these loads to the support structure below, thus reducing the beam effect of the wall plates.

Unless there is a requirement for double wall plates for a reason OTHER than the beam effect between supports, walls blocked as per detail F1-F4 and general notes #2, #3, and #4 provide sufficient beam action to allow single wall plates



# SmartJoist blocking options

## 2. Engineered Solution

A fully **Engineered Solution** MAY reduce the amount of end blocking of joists at an exterior wall, but requires engineering calculations and judgement to determine the correct number and type of blocking pieces to achieve the required resistance.

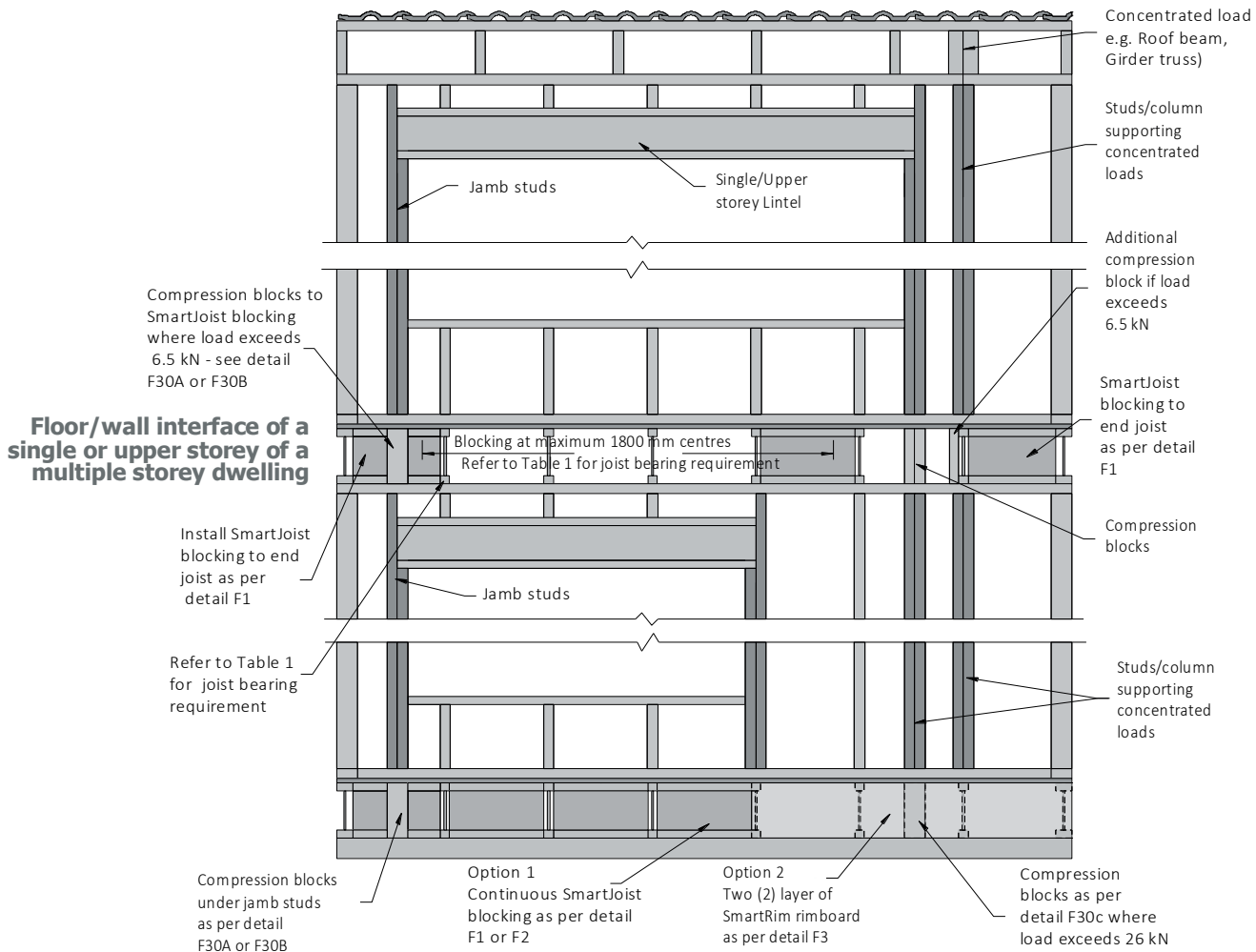
To use this method, designers will need to meet the following criteria via the use of Table 1 on the next page, **AND** carry out racking/sliding resistance calculations as well.

This method does NOT necessarily provide a solution to:

1. The link between fully blocked walls and the use of single wall plates. Unless fully blocked, the designer will need to consider the location of upper studs/in relation to lower studs/columns when considering to use one or multiple wall plates
2. The long term deflection of floor sheeting at walls (gap under the skirting board) when heavy furniture is placed against the wall.

The **Engineered Solution** involves a detailed analysis of the following :

1. The compression loads at both the ends of a SmartJoist at its support location, and in the case of a continuous span, the compression loads at the internal support
2. These loads vary considerably depending upon whether it involves:
  - a. Floor loads only
  - b. Floor loads plus compression loads from load bearing walls
  - c. Floor loads, compression loads from load bearing walls and/or concentrated compression loads from jamb studs/posts
3. Use of the table on the next page to calculate:
  - a. Minimum end and interior bearing lengths for the SmartJoists
  - b. Associated SmartJoist blocking requirements to meet the design loads
  - c. Requirement, where necessary, to add compression blocks.



# SmartJoist blocking options

**TABLE 1 – Minimum bearing and blocking at supports for Gravity Loads ONLY**

| Loads at supports                                                                                        | End supports                                                          |                                        | Intermediate supports                  |         |
|----------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------|----------------------------------------|----------------------------------------|---------|
|                                                                                                          | Joist spacing (mm)                                                    |                                        | Joist spacing (mm)                     |         |
|                                                                                                          | ≤ 450 mm                                                              | 600 mm                                 | ≥ 450 mm                               | 600 mm  |
| 1. Floor loads ONLY                                                                                      | Minimum bearing length (mm)                                           |                                        |                                        |         |
|                                                                                                          | ≥ 30 mm                                                               | ≥ 45 mm                                | ≥ 45 mm                                | ≥ 65 mm |
|                                                                                                          | Install intermittent blocking or equivalent                           |                                        |                                        |         |
| 2. Floor loads plus compression load from a single storey load bearing wall supporting roof only         | Minimum bearing length (mm)                                           |                                        |                                        |         |
|                                                                                                          | Sheet Roof (up to 40 kg/m <sup>2</sup> )                              |                                        | ≥ 45 mm                                | ≥ 65 mm |
|                                                                                                          | ≥ 45 mm*                                                              | ≥ 65 mm*                               |                                        |         |
|                                                                                                          | Tile roof (up to 90 kg/m <sup>2</sup> )                               |                                        | ≥ 45 mm                                | ≥ 65 mm |
|                                                                                                          | ≥ 65 mm*                                                              | ≥ 90 mm*                               |                                        |         |
| *Install intermittent blocking or equivalent                                                             |                                                                       | Install continuous SmartJoist blocking |                                        |         |
| 3. Floor loads plus compression load from a two storey load bearing wall supporting roof and upper floor | Minimum bearing length (mm)                                           |                                        |                                        |         |
|                                                                                                          | ≥ 65 mm                                                               | ≥ 65 mm                                | ≥ 65 mm                                | ≥ 65 mm |
|                                                                                                          | Install continuous SmartJoist blocking or two (2) layers of Rimboard  |                                        | Install continuous SmartJoist blocking |         |
| 4. Concentrated loads from jamb studs or posts                                                           | In addition to the above, install compression blocks as per Detail F8 |                                        |                                        |         |

\* Or provide bearing as for joists supporting floor loads only, and install continuous SmartJoist blocking, Rimboard or Boundary joist to support roof and wall loads

**NOTE:**

The Engineered Solution described in this table above considers vertical gravity loads only, and does **NOT** involve a calculation to determine whether the number and type of blocking selected to satisfy the vertical gravity load resistance will necessarily provide sufficient resistance to the lateral loads described as acting on the joists as shown opposite.

Section 8 of AS 1684.2—2010 (a simplified version in AS 1684.4—2010) is used to calculate the lateral wind forces to be transmitted through the floor.

Suitable details must be prepared by an engineer experienced in timber design and detailing that will effectively transfer the lateral loads through the floor system to the nominated ground floor bracing walls.

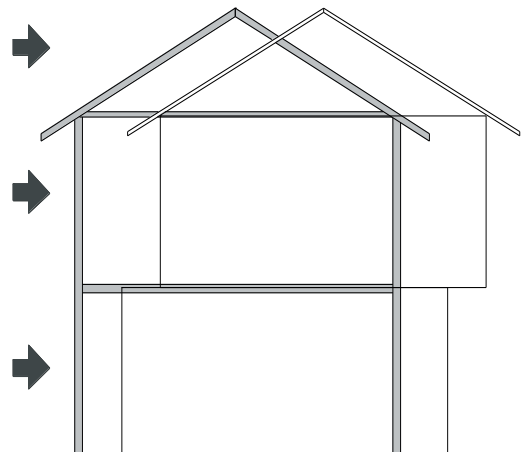
**Full blocking using SmartJoist or SmartRim with the required fixing is a practical and easily installed option.**

**Mid span blocking**

**SmartJoists designed and constructed as per this Design Guide and installed with a direct fix ceiling do not require mid-span blocking.**

Experience has shown that in rare cases there are some scenarios where properly installed joist bridging elements may be beneficial:

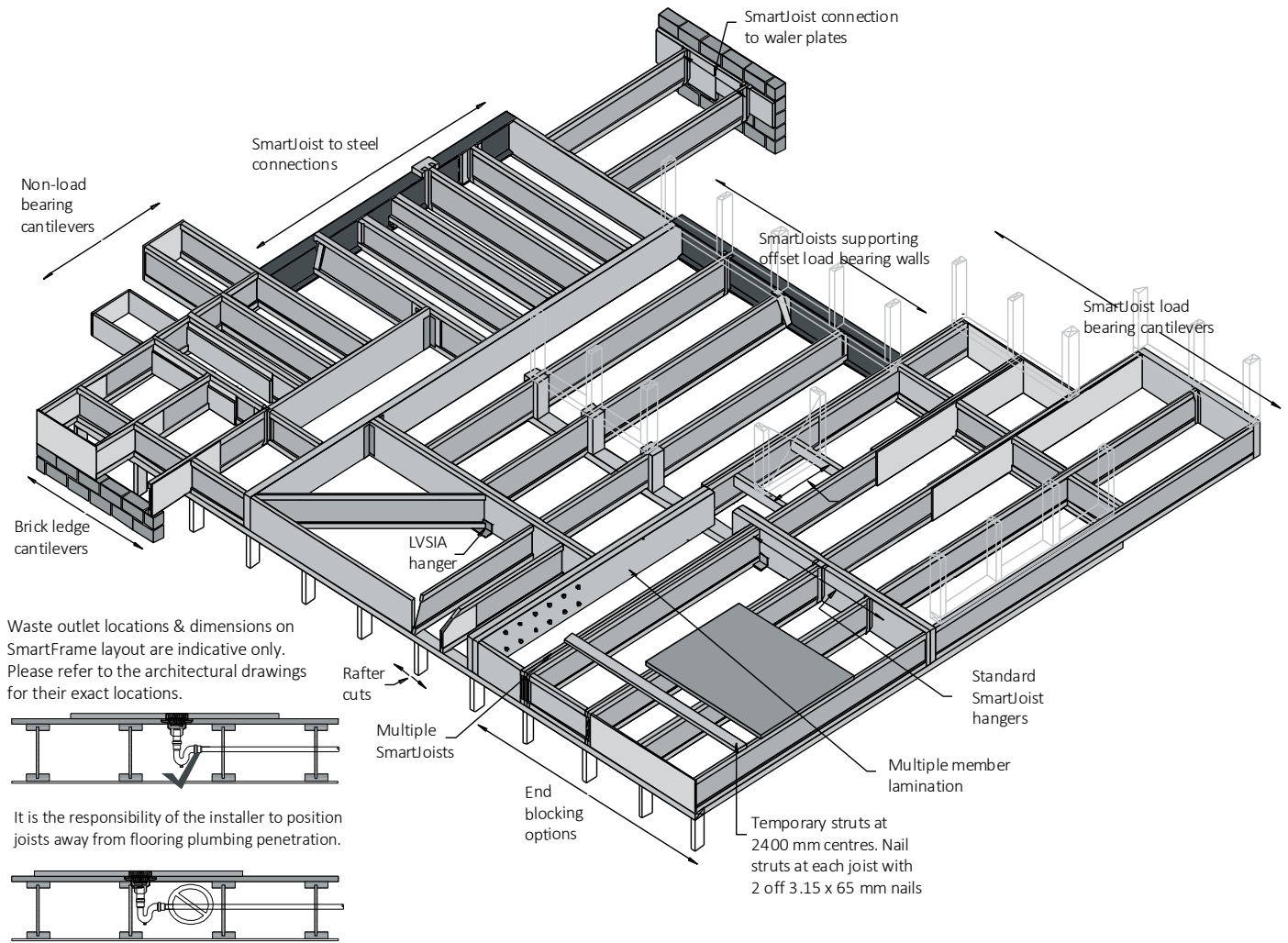
1. Subfloors where there is no lining to the underside of the joists



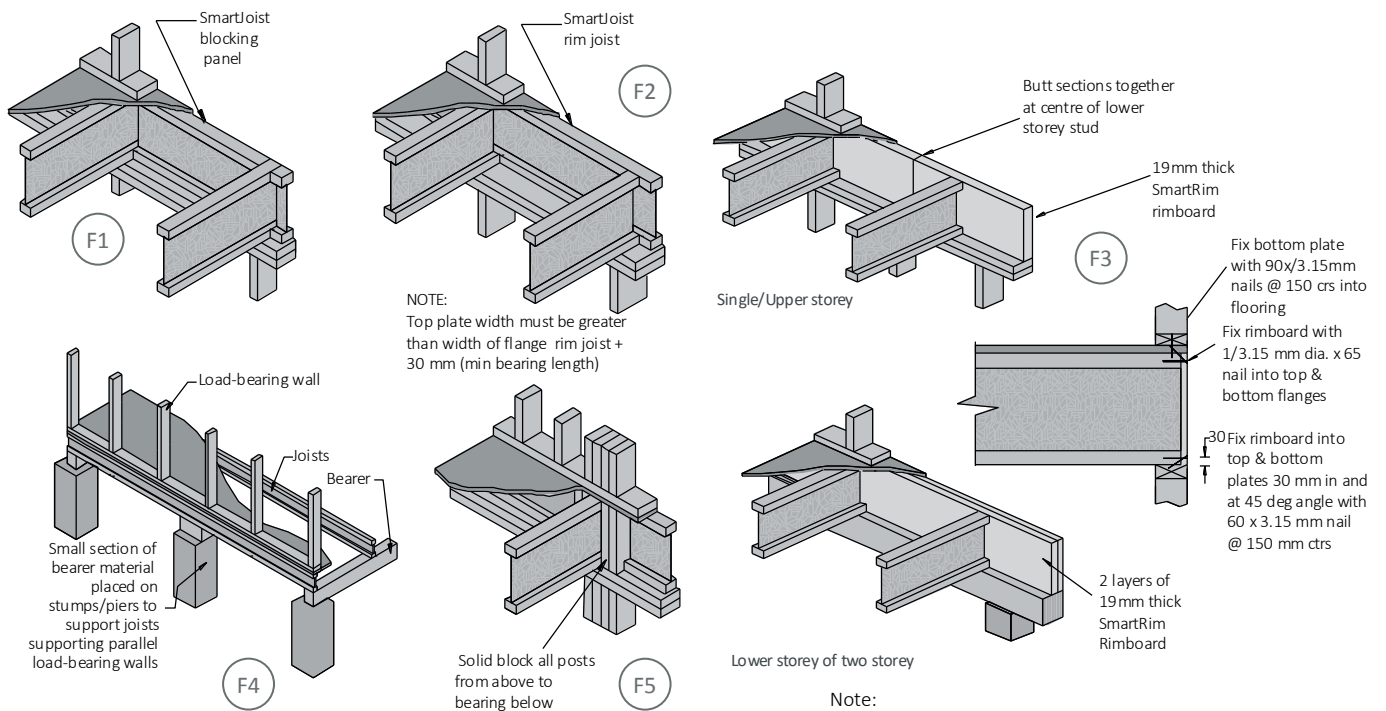
2. Suspended ceiling plaster systems that provide limited lateral support to the lower flange of the SmartJoists
3. Floor systems involving metal fixed plaster systems where normal live load deflections may cause metal to metal noise

For further information on this topic or details of recommended SmartJoist bridging elements, contact the tech support helpline on 1300 668 690

# Typical SmartJoist Floor Framing



## Typical SmartJoist Floor construction details



### Concentrated Roof loads

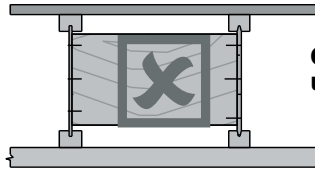
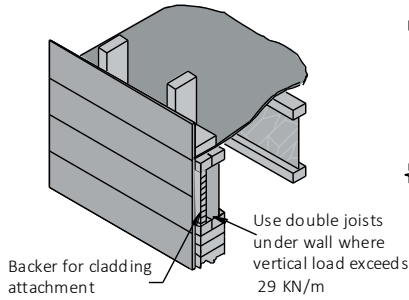
Note: To achieve the necessary racking resistance through the floor diaphragm, it is important that the nailing provisions of the floor sheeting to the joists as described in AS 1684 (AS 1869 for particle board) be adopted to nail the floor sheeting to the Rim Joist or SmartRim in details F1-F3



# Typical SmartJoist floor construction details (cont'd)

**WARNING - Correct blocking for SmartJoists**

F6

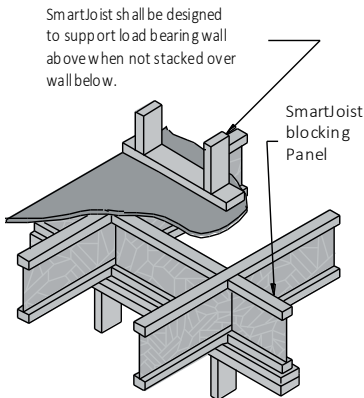


**Green timber shall not be used under any circumstance**

All blocking shall be carried out as per details F1-F3, with blocking to extend to both flanges and skew nailed with 3.15 Φ x 65 nails, one each side of top and bottom flange.

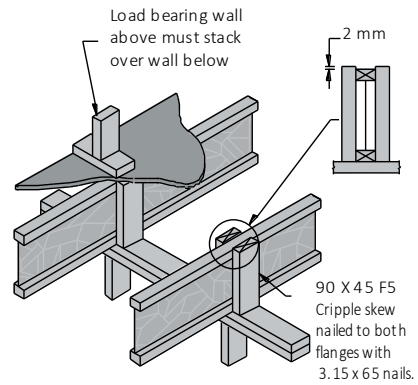
## Interior loading bearing and bracing walls

F7



NOTE: Detail F7 with blocking panels is required for bracing walls.

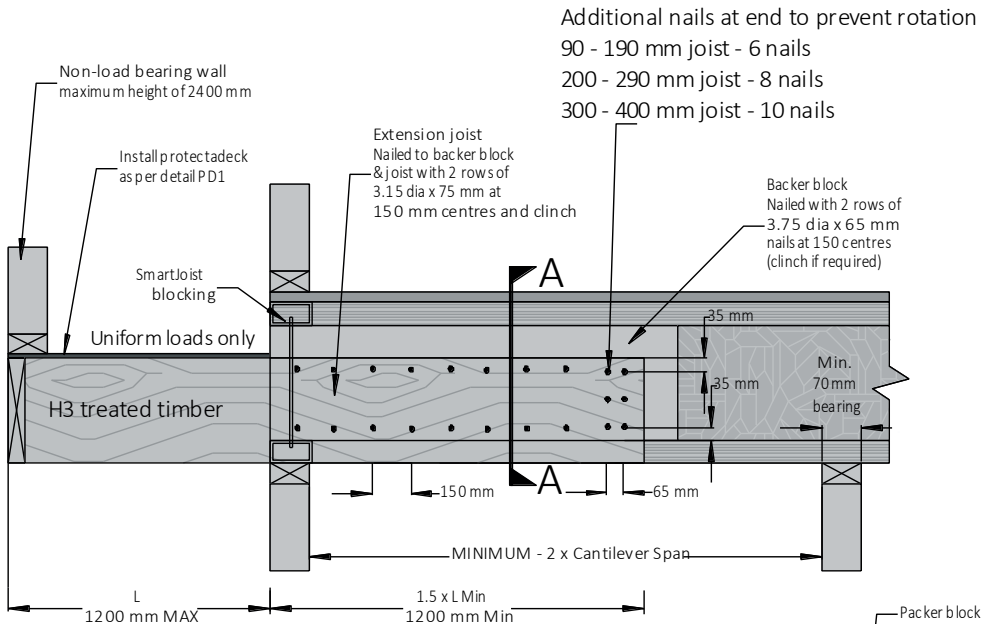
F8



## Non load bearing cantilevers (balconies)

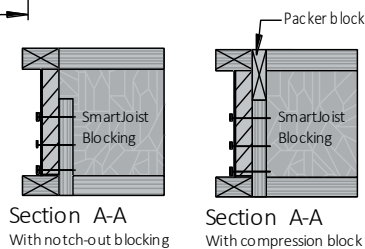
Refer to detail C1, C2, C3, C4 OR CS1 for cantilevers supporting loadbearing walls

F9



### IMPORTANT NOTES:

- 1) Flashing must be installed in accordance with BCA provisions to prevent water ingress into the internal floor system between deck joists.
- 2) Backer-block nails may be omitted if extension nails penetrate filler block and joist web and are clinched.

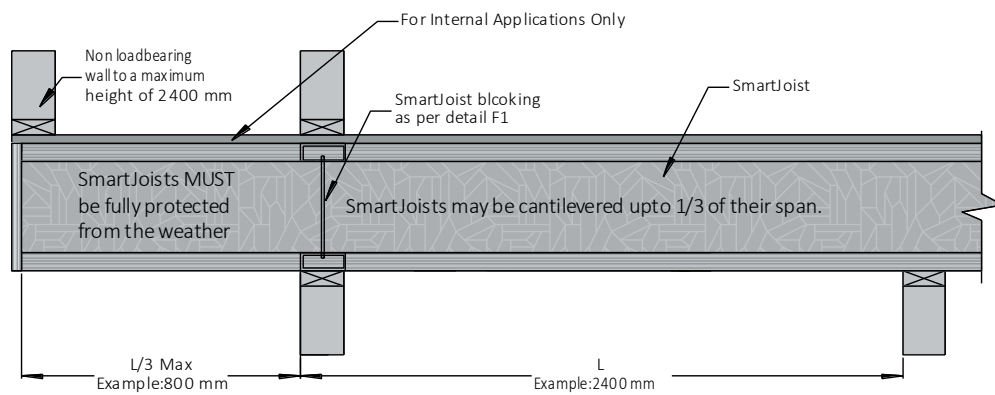
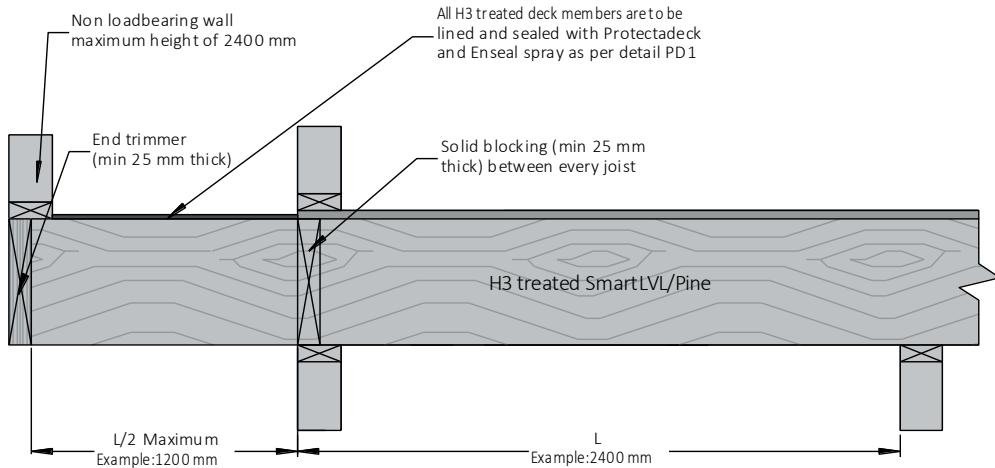


## Cantilever bearing onto plate, adjacent to joist

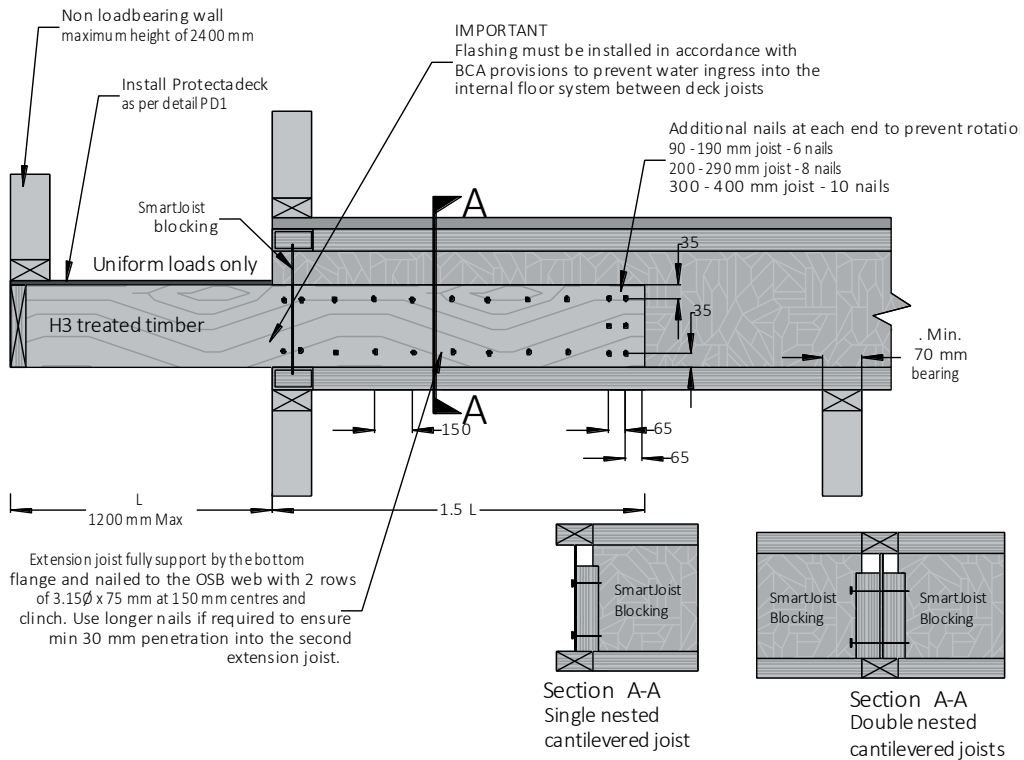
# Non load bearing cantilevers (balconies) (Cont'd)

Refer to detail C1, C2, C3, C4 OR CS1 for cantilevers supporting loadbearing walls

F9A



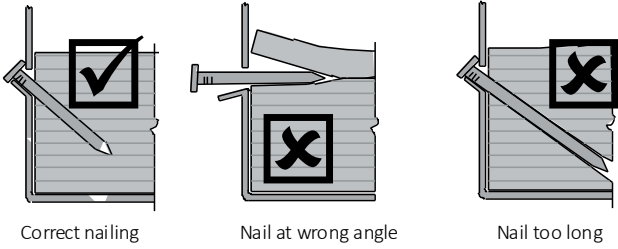
F9B



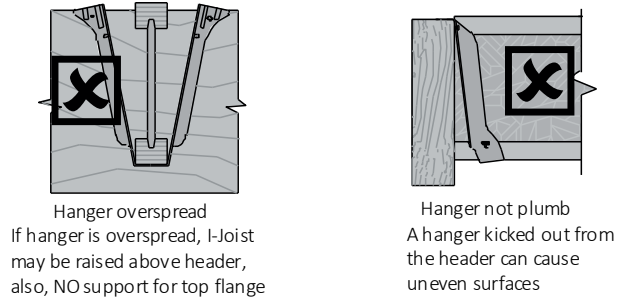
## Cantilever bearing onto lower flange of SmartJoist

# General connector installation details

## Positive angle nailing

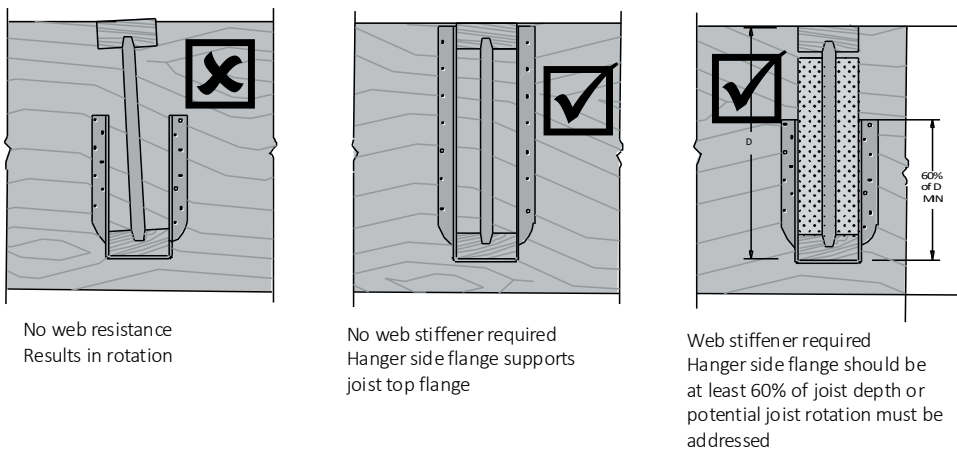


## Top mount hangers



## Prevent rotation

Hangers provide some joist rotation resistance; however, additional lateral restraint may be required for deep joists.



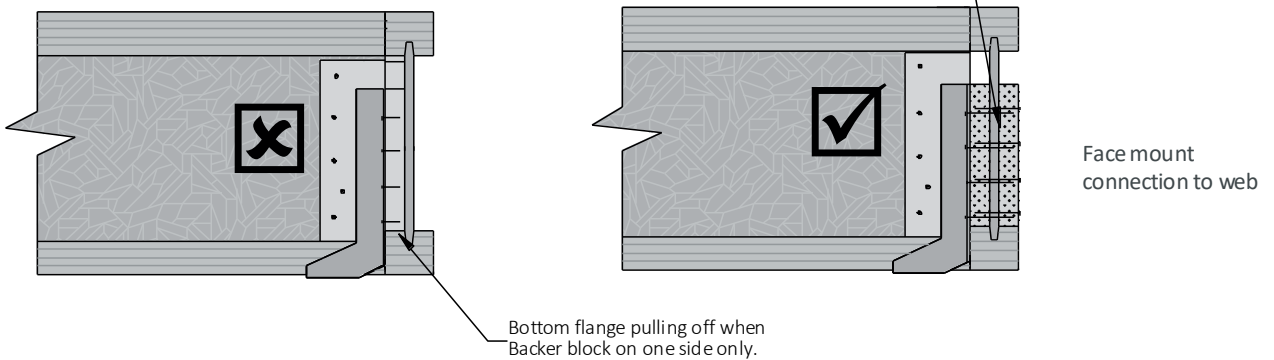
## Correct fasteners



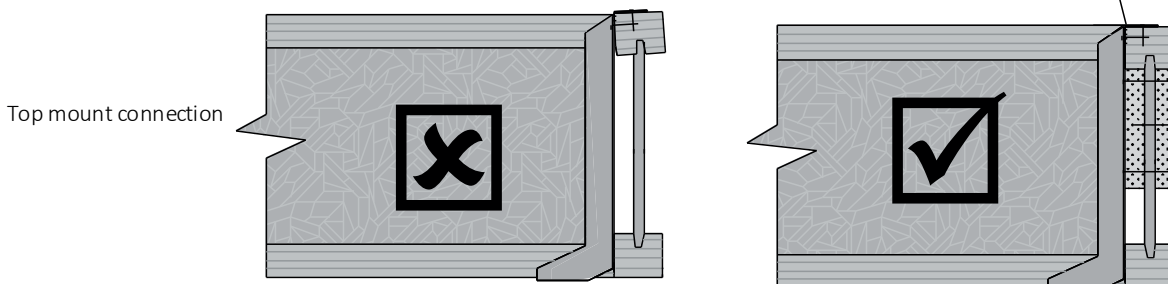
Bracket capacities are based upon using the correct bracket nail as per the table within the SmartJoist Design Guide. Bracket nails have special heads to provide strength. Clouts, brads etc. are NOT suitable as bracket nails

## SmartJoist headers

Backer blocking each side, hanger nails must extend past the supporting joist's web member into the backer blocking.

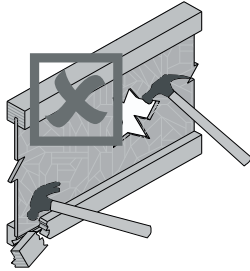


The top flange of the supporting joist must be supported by backer blocks to prevent cross grain bending and rotation.

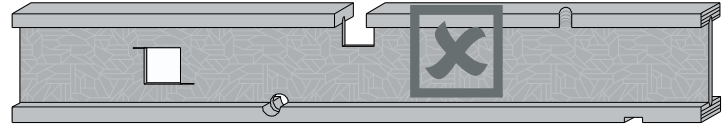


## Field repair to damaged SmartJoists

Don't make holes with a hammer other than tapping out pre-punched knockouts



Don't hammer on flanges and damage joist



Do not cut or notch flanges  
Do not overcut holes in web

SmartJoists are sophisticated Engineered Timber products, and must be treated accordingly. Damage to key components, while affecting only a small percentage of the cross section may be sufficient to render the SmartJoist unsuitable for the purpose.

It is therefore recommended that damage to joists and the possibility of repair be referred to the tech support helpline on 1300 668 690 or at techsupport@tilling.com.au for advice.

### Flange damage

- Flange damage becomes more critical the nearer it is to mid-span or an interior support. Flange damage is less critical in close proximity to an end support.
- How much flange damage is acceptable? A rule of thumb is "if you have to ask, it's too much". A saw kerf that knicks the corner of a flange on one lightly-loaded joist could well be acceptable.
- A joist with unacceptable flange damage cannot be repaired, rather a new joist must be added to take its place. The damaged joist does not have to be removed. Consult SmartJoist and SmartLVL tables to find an acceptable new joist that is shallower than the damaged joist so installation is easier. Consider double and triple joists. If the damaged joist is multi-span, the new joist only needs to go across the span(s) where the damage occurs.
- A single damaged joist can sometimes be trimmed off of adjacent undamaged joists (run a calculation within the SmartFrame software).

### Web damage

- Web damage becomes more critical the nearer a support. Web damage is less critical near mid-span.
- Web holes can be too big to repair. A flange-to-flange rectangular hole longer than 450 mm located at mid-span probably warrants a new joist. A 150 mm round hole located right by a support probably warrants a new joist. Consult SmartJoist and SmartLVL tables to find an acceptable new joist that is shallower than the

damaged joist so installation is easier. Consider double and triple joists. If the damaged joist is multi-span, the new joist only needs to go across the span(s) where the damage occurs.

- A single damaged joist can sometimes be trimmed off of adjacent undamaged joists (run a calculation within the SmartFrame software)
- Damage that could be confidently repaired in a single, isolated joist, might be judged too severe to repair if several, adjacent joists are involved
- If several small holes violate the 2x diameter proximity rule, but would fit inside a single acceptable hole, then the group of small holes is OK
- Hole repairs generally require a reinforcement that covers the full depth of the web and extends at least 300 mm past each side of the hole.

### Damage report information required

1. In order to design a repair, the SmartFrame engineer will have to know all of the design information that is required to run SmartFrame software.
2. Provide a sketch of the damage showing it's size, shape and location on the joist.
3. Indicate whether a pipe, duct, conduit, etc. must remain and be accommodated.
4. Indicate how many adjacent joists are affected in each case.

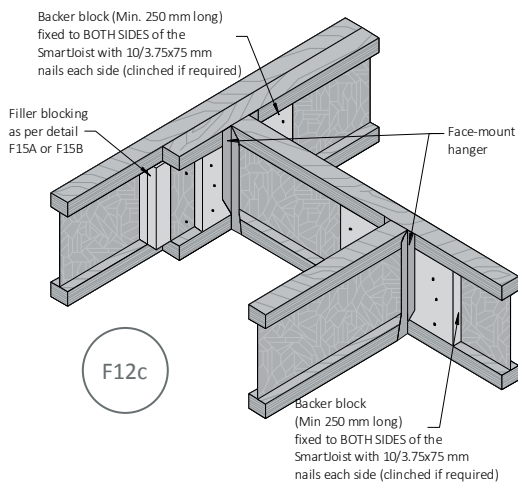
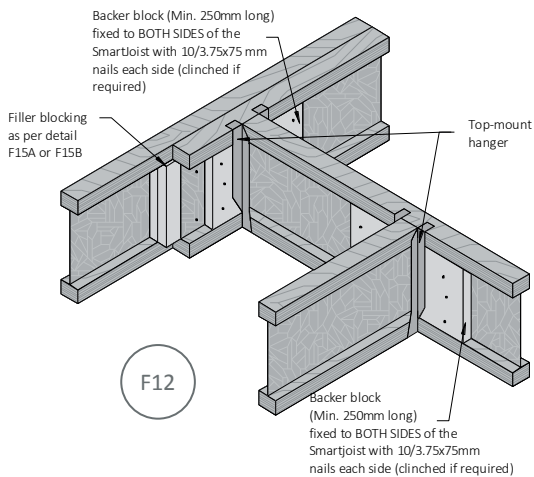
## Field repairs to damaged SmartJoist webs

The SmartFrame system now includes the WebFix® (web reinforcement) developed to be a rapid "repair" to webs where penetrations have been placed at inappropriate locations, penetrations too large or other web damage which diminishes the strength of the member. This repair system is unique to SmartJoist applications.

Tilling Timber is the SOLE Australian distributor of this PATENTED system, which in most cases can be fixed around services that have been installed through the web penetrations.

The WebFix® does need to be designed into each situation by SmartFrame engineers and can ONLY be purchased from Tilling offices after the structural design is completed.

# Backer and filler blocks



## Filler blocks and web stiffeners

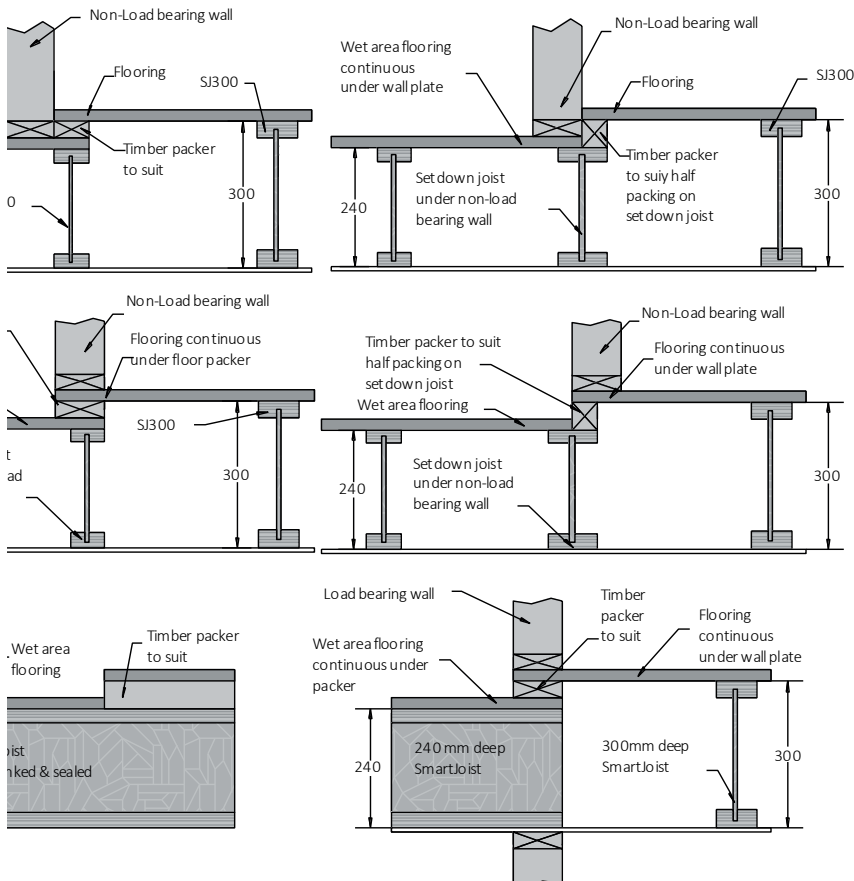
| SmartJoist code | Recommended filler block | Web stiffener material |             |
|-----------------|--------------------------|------------------------|-------------|
|                 |                          | stiffener              | nails       |
| SJ20044         | 120 x 35                 | 15 x 60 mm ply         | 4-3.15 x 65 |
| SJ24040         | 140 x 35                 | 15 x 60 mm ply         | 4-3.15 x 65 |
| SJ24051         | 140 x 45                 | 19 x 60 mm ply         | 4-3.15 x 65 |
| SJ24070         | 150 x 58 LVL             | 2/15 x 60 mm ply       | 4-3.15 x 65 |
| SJ24090         | 2/140 x 45               | 2/19 x 60 mm ply       | 5-3.15 x 65 |
| SJ25570         | 170 x 58 LVL             | 2/15 x 60 mm ply       | 4-3.15 x 65 |
| SJ30040         | 190 x 35                 | 15 x 60 mm ply         | 4-3.15 x 65 |
| SJ30051         | 190 x 45                 | 19 x 60 mm ply         | 4-3.15 x 65 |
| SJ30070         | 150 x 58 LVL             | 2/15 x 60 mm ply       | 4-3.15 x 65 |
| SJ30090         | 2/190 x 42 LVL           | 2/19 x 60 mm ply       | 5-3.15 x 65 |
| SJ36058         | 250 x 50                 | 2/12 x 60 mm ply       | 5-3.15 x 65 |
| SJ36090         | 2/240 x 45               | 2/19 x 60 mm ply       | 5-3.15 x 65 |
| SJ40090         | 2/240 x 45               | 2/ 19 x 60 mm ply      | 5-3.15 x 65 |

### NOTES:

1. Use plywood sheathing for web stiffener with face grain parallel to long axis of the stiffener
2. Filler blocks noted are for the general requirements of the details within this design guide
3. Leave 3 mm gap between top of filler blocks and bottom of top flange
4. Support back of web during nailing to prevent damage to web/flange connection
5. Filler block is required full length of joist.

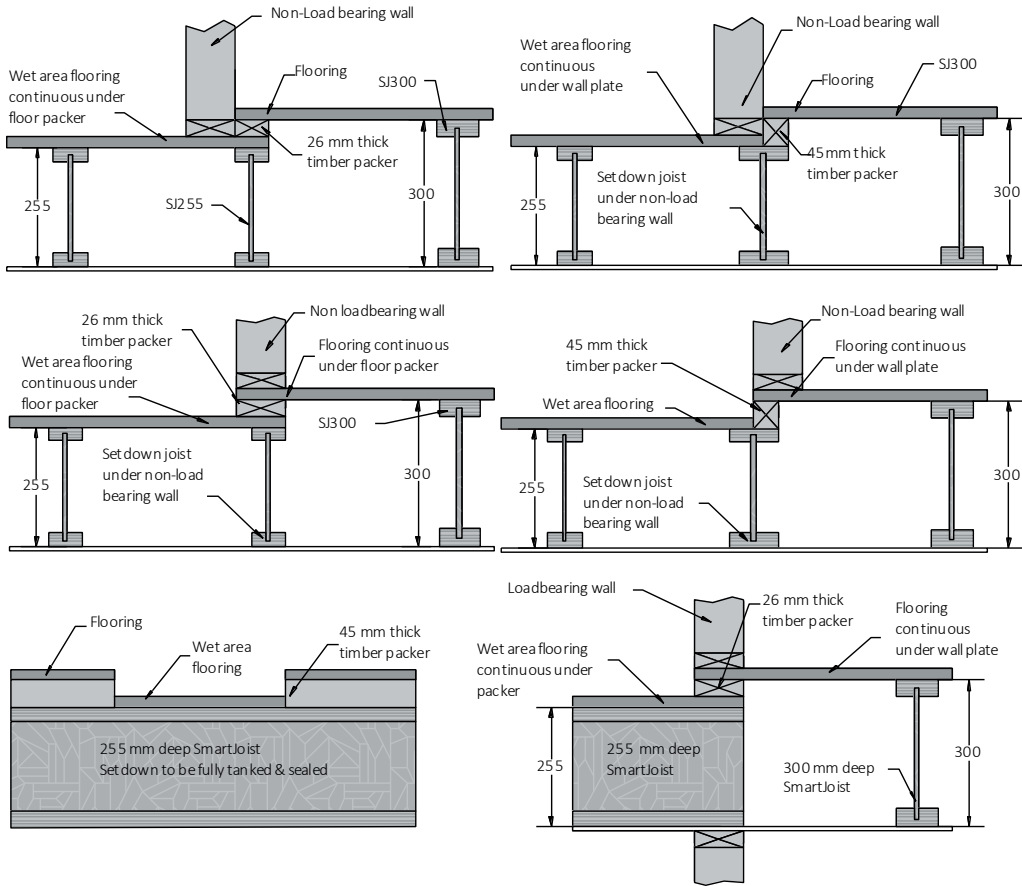
# Balcony/wet area setdowns

SJ240 & SJ300 SmartJoist



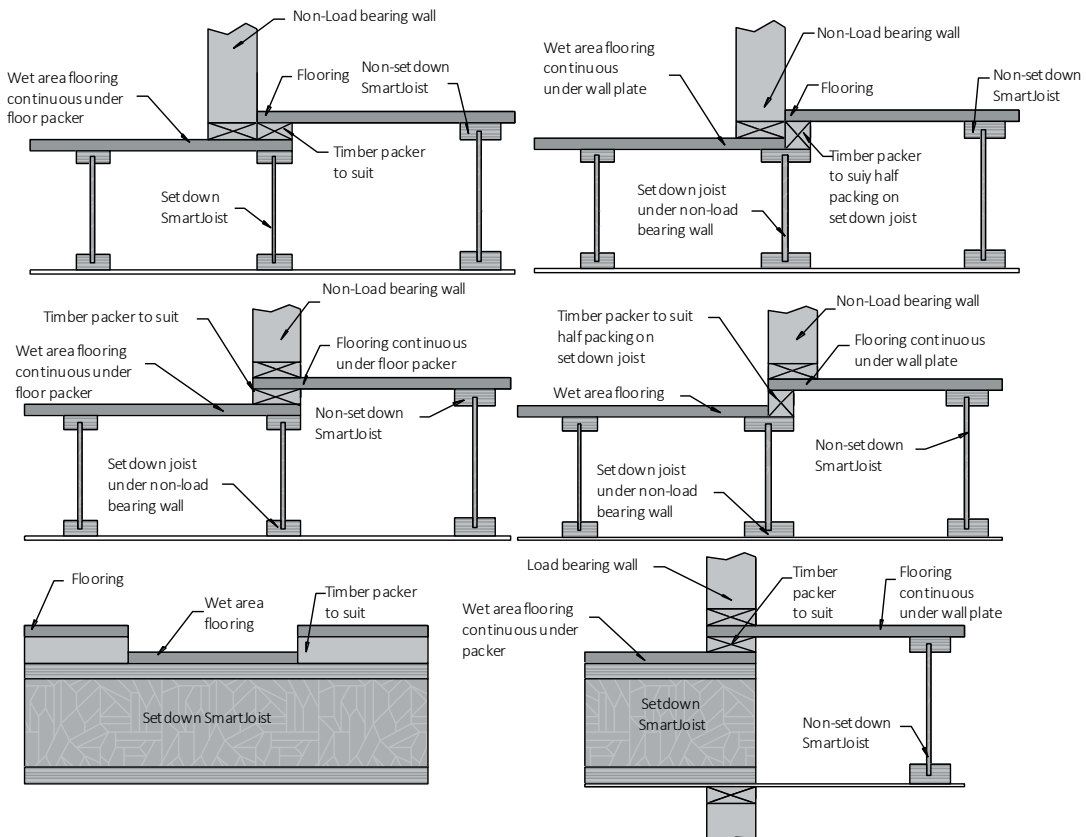
# Balcony/wet area setdowns

SJ255 & SJ300 SmartJoist



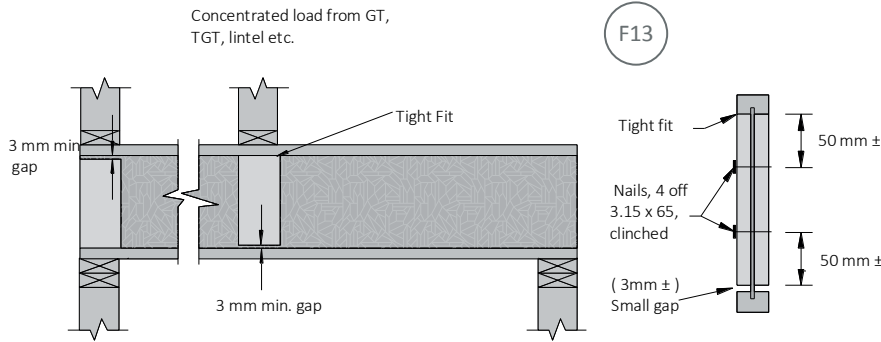
# Balcony/wet area setdowns

SJ200 & SJ240 SmartJoist  
 SJ300 & SJ360 SmartJoist  
 SJ360 & SJ400 SmartJoist



# Concentrated loads on SmartJoists

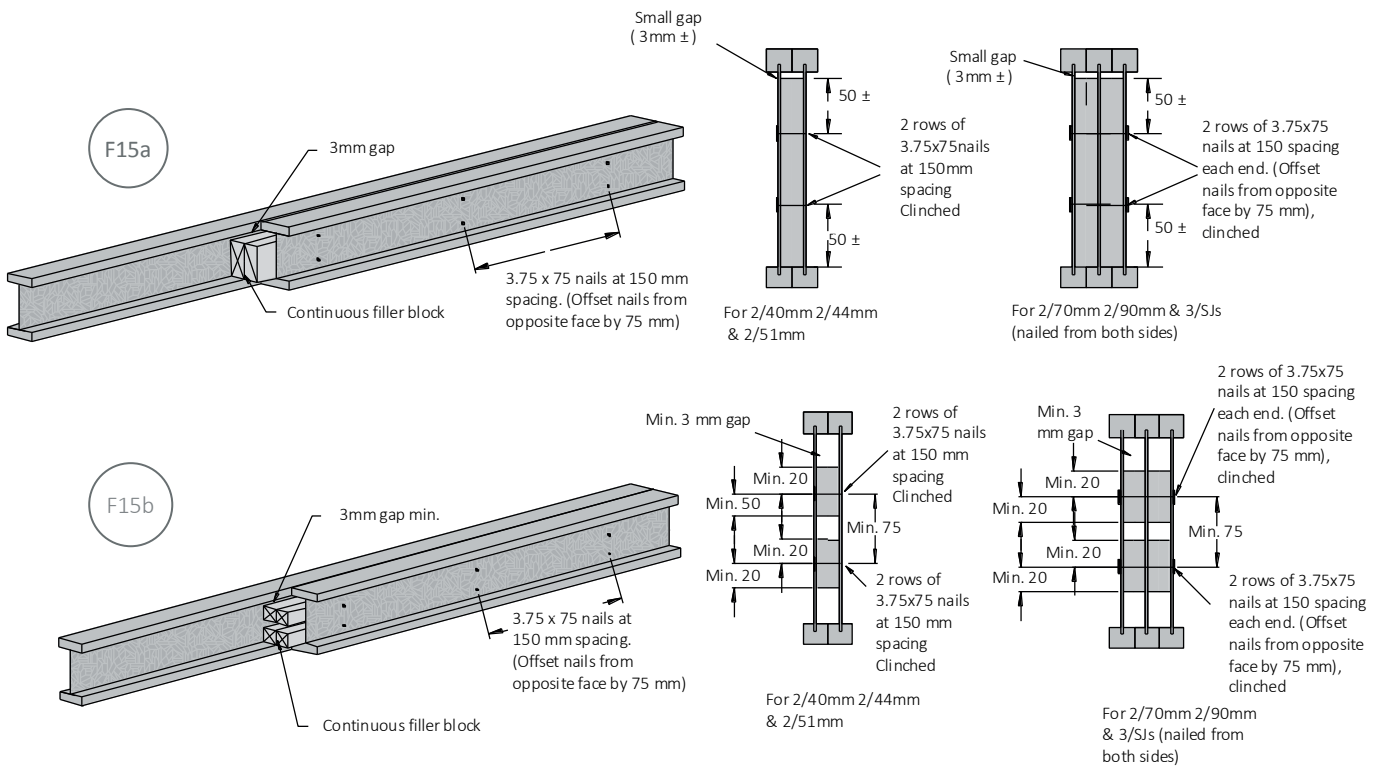
Web stiffeners under concentrated loads are required as shown below for concentrated loads that exceed 6.5 kN ONLY.



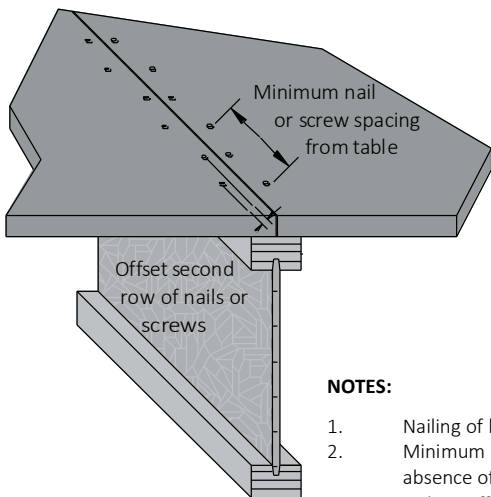
**NOTE:**

1. Web stiffeners are NOT required at end bearing supports when span length are taken from the SmartJoist Design Guide, except where they are required to prevent rotation if the joist hanger does not laterally restrain the top flange
2. Web stiffeners may be required at inner supports under concentrated loads. Consult the appropriate tables.

## Multiple SmartJoist members



## Fastener spacing



| Minimum single row fastener spacing into SmartJoist flanges |                         |              |              |                 |              |
|-------------------------------------------------------------|-------------------------|--------------|--------------|-----------------|--------------|
| Fastener type and size                                      | SmartJoist flange width |              |              |                 |              |
|                                                             | 40 mm flange            | 44 mm flange | 51 mm flange | 58-70 mm flange | 90 mm flange |
| <b>Nails</b>                                                |                         |              |              |                 |              |
| 2.8 x 60                                                    | 75                      | 75           | 50           | 50              | 50           |
| 3.15 x 60                                                   | 100                     | 90           | 75           | 75              | 75           |
| <b>Screws</b>                                               |                         |              |              |                 |              |
| 9g x 45                                                     | 150                     | 150          | 75           | 75              | 75           |
| 10g x 50                                                    | 150                     | 150          | 100          | 75              | 75           |

**NOTES:**

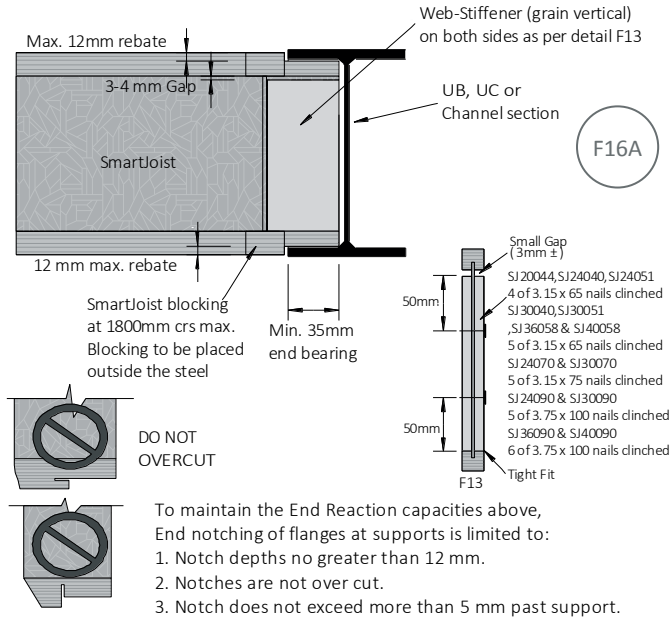
1. Nailing of bottom plate at 100 mm centres through floor sheathing and into top flange is permitted
2. Minimum nail/screw spacing is shown above, maximum nail/screw spacing is set by the flooring manufacturer, in absence of manufacturers data, 300 mm centres
3. Tighter effective nail spacing may be obtained by offsetting nail/screw rows a minimum of 12 mm and maintaining a 10 mm minimum edge distance.
4. Do not use nails/screws of a larger diameter than those shown above when attaching sheathing to SmartJoists

## Limited end notching at supports

The cutting of notches in the ends of joists may reduce the allowable end reactions.

The amended end reaction capacities of SmartJoists with a 12 mm notch are as follows:

- Without web stiffeners - 80% of end reactions.
- With added web stiffeners (as per detail F13) - Full end reaction capacity

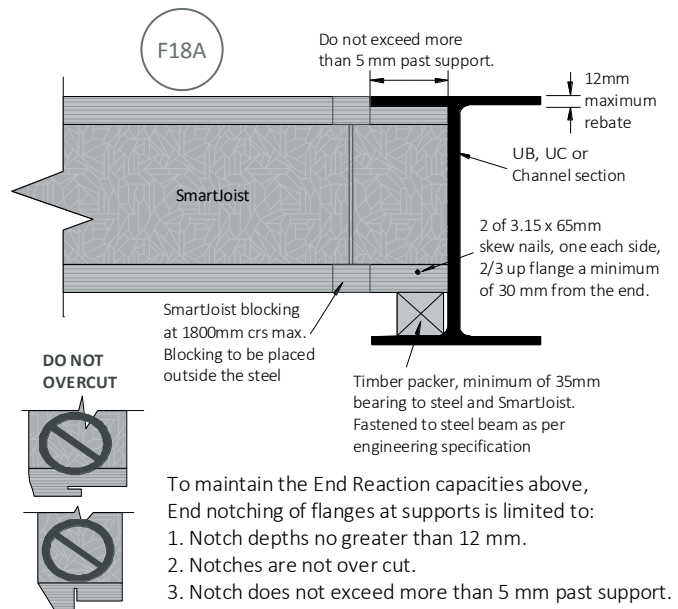
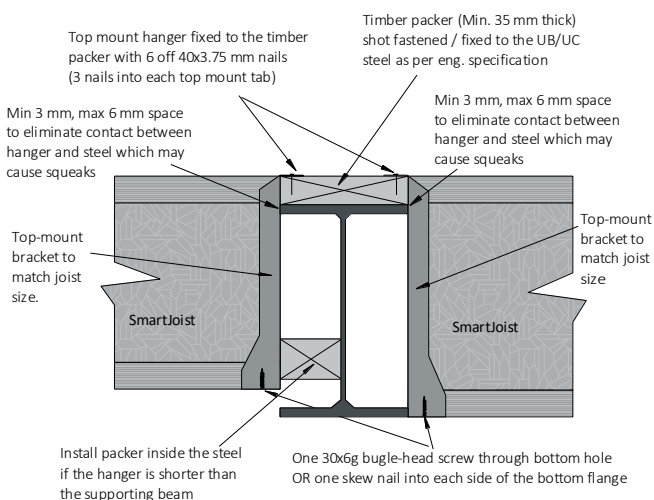


### DO NOT OVER CUT FLANGES. SUBSTANTIAL REDUCTIONS IN CAPACITY MAY OCCUR IF FLANGES ARE OVER CUT

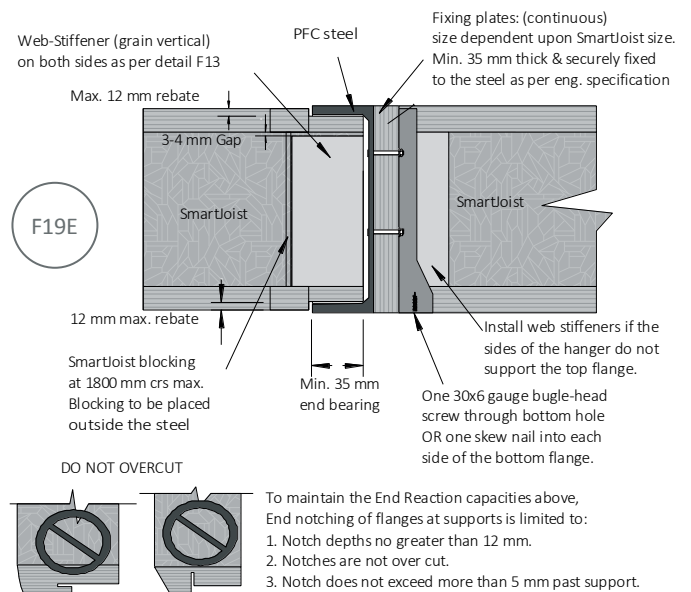
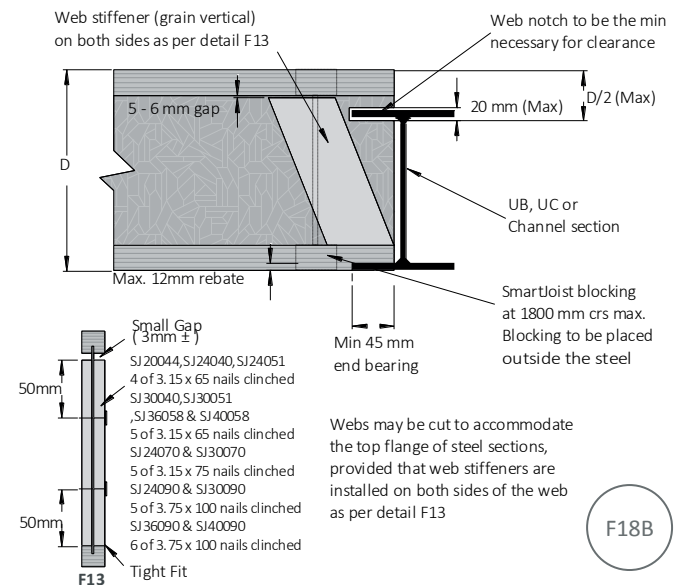
To maintain the end reaction capacities above, end flange notching is strictly limited to:

1. Notch depths NOT greater than 12 mm
2. Notches cleanly cut - NO over cutting
3. Notch length not to exceed more than 5 mm past the support.

## Example fixing of SmartJoists to steel beams



- To maintain the End Reaction capacities above, End notching of flanges at supports is limited to:
1. Notch depths no greater than 12 mm.
  2. Notches are not over cut.
  3. Notch does not exceed more than 5 mm past support.



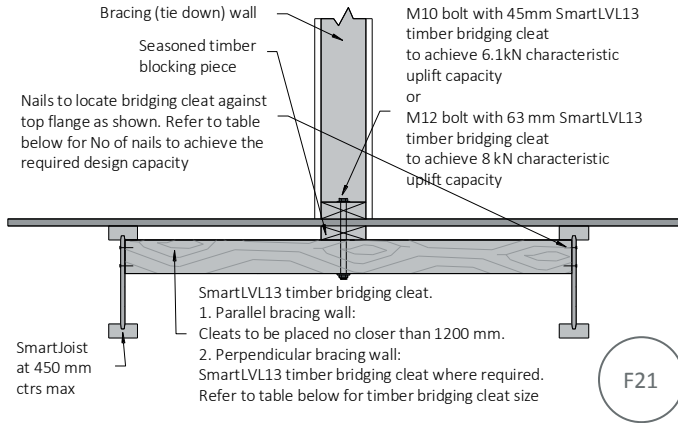


# Tie down (bracing wall) details

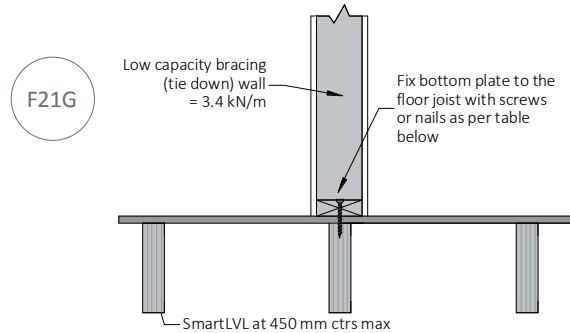
The tie-down needs of the structure are related to the applied wind loads. Reference should be made to AS 1684 for further guidance on this issue. The general details relating to the tie-down provisions of solid end section timber may be adopted for SmartJoists, except that under NO circumstances is it permitted to bolt through either the top or bottom flange, except when the joist is fully supported upon a wall plate or similar as shown below.

## Bracing walls between parallel joists

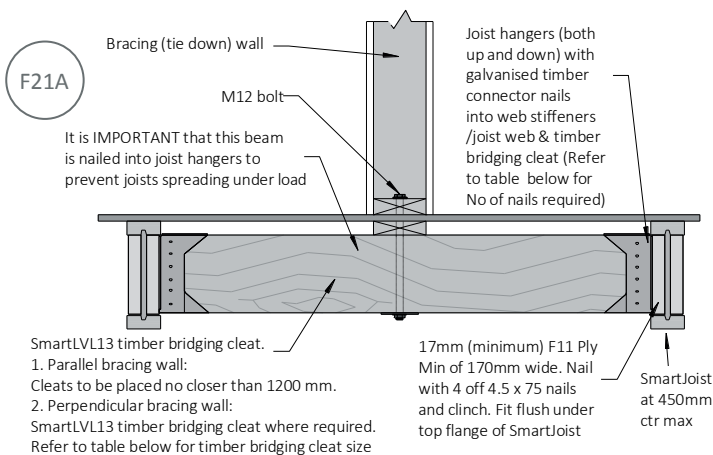
### (a) Light duty



| Nails or screws (detail F21F)                          | Design wind uplift capacity (kN) |
|--------------------------------------------------------|----------------------------------|
| 2/3.05 $\phi$ screws, min 35 mm penetration into joist | 0.5                              |
| 1/12g Type 17 screw, min 35 mm penetration into joist  | 2.4                              |
| 1/14g Type 17 screw, min 35 mm penetration into joist  | 2.7                              |

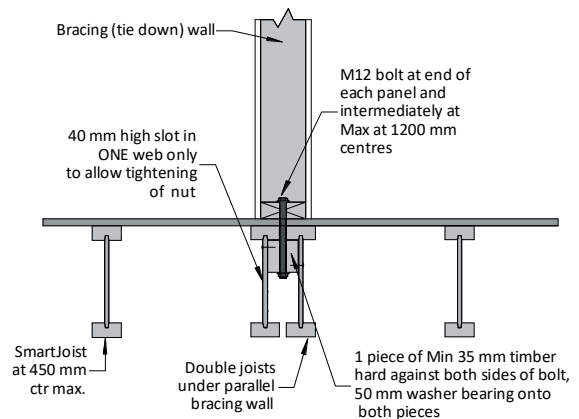


### (b) Heavy duty



| Nails or screws (detail F21G)                          | Design wind uplift capacity (kN) |
|--------------------------------------------------------|----------------------------------|
| 2/3.05 $\phi$ screws, min 40 mm penetration into joist | 0.15                             |
| 1/12g Type 17 screw, min 40 mm penetration into joist  | 1.5                              |
| 1/14g Type 17 screw, min 40 mm penetration into joist  | 1.7                              |

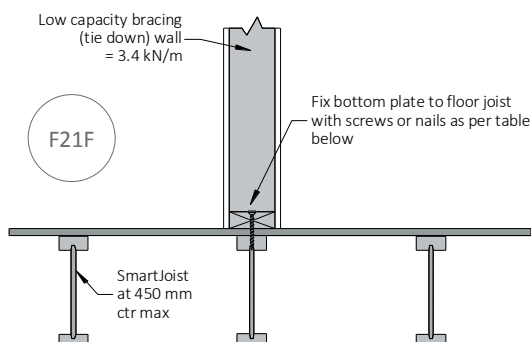
### (b) Heavy duty



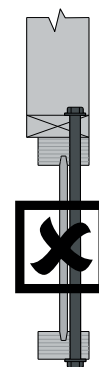
| Timber bridging size (DxB mm) | Hanger code | No of hanger nails into joist | No of hanger nails into bridging | Design uplift and downward capacity (kN) |
|-------------------------------|-------------|-------------------------------|----------------------------------|------------------------------------------|
| 90 x 63 LVL 13                | FB6390      | 8/3.15 $\phi$ x 35            | 4/3.15 $\phi$ x 35               | 7.4                                      |
| 130 x 63 LVL 13               | FB63120     | 12/3.15 $\phi$ x 35           | 6/3.15 $\phi$ x 35               | 11.4                                     |
| 170 x 63 LVL13                | FB63170     | 20/3.15 $\phi$ x 35           | 10/3.15 $\phi$ x 35              | 17.8                                     |

## Bracing walls vertically above parallel joists

### (a) Light duty

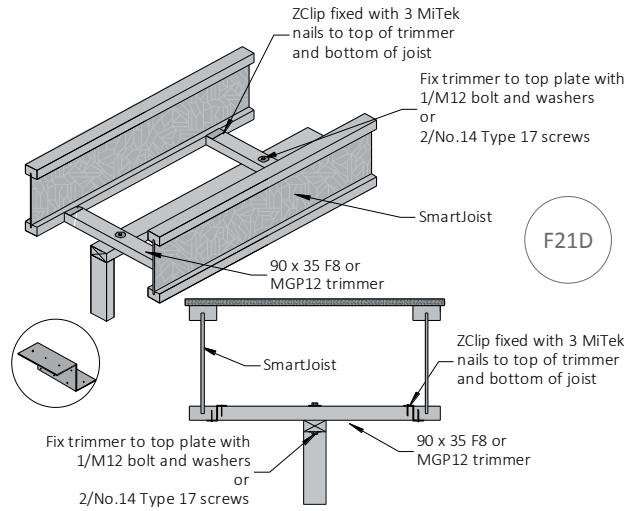
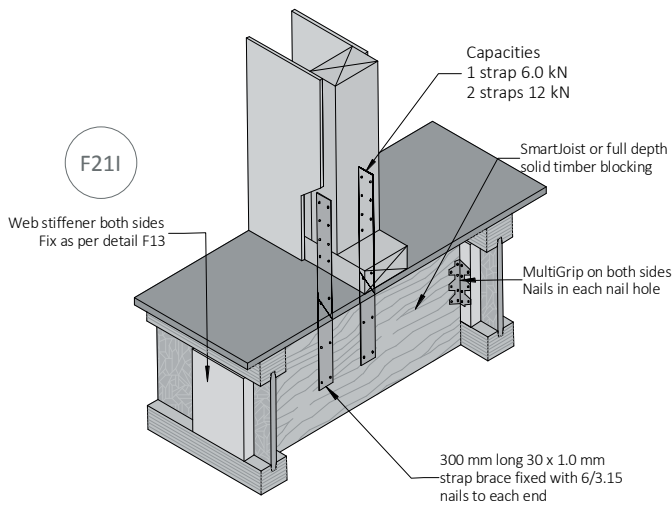


**DO NOT DRILL THROUGH EITHER FLANGE OF SmartJoists unless they are fully supported on wall plate or similar**

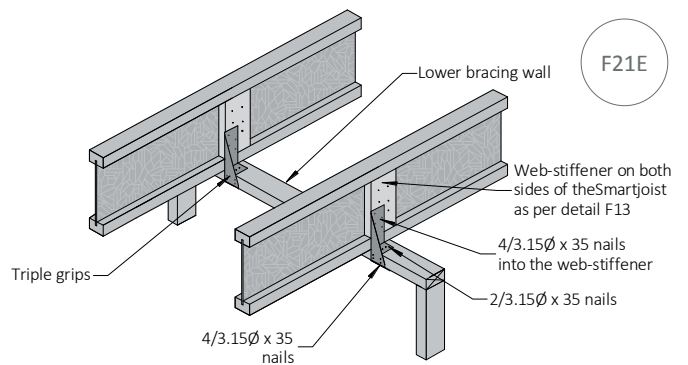
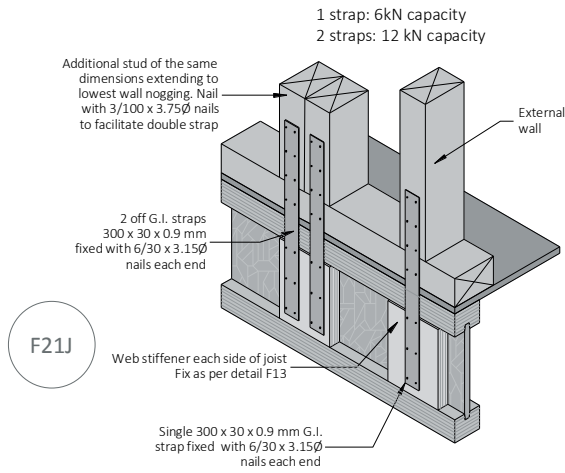


# Tie down and bracing wall support details (cont'd)

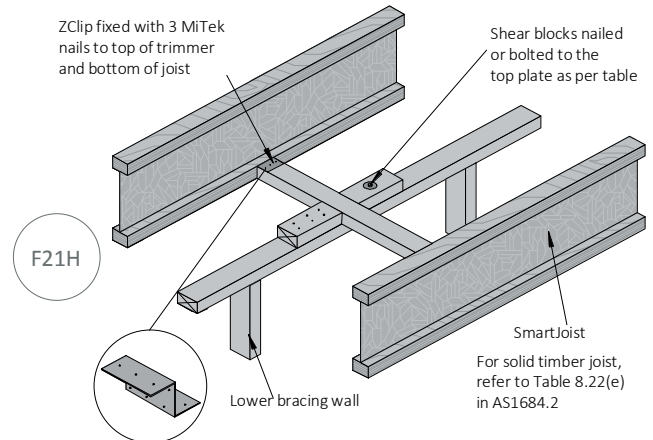
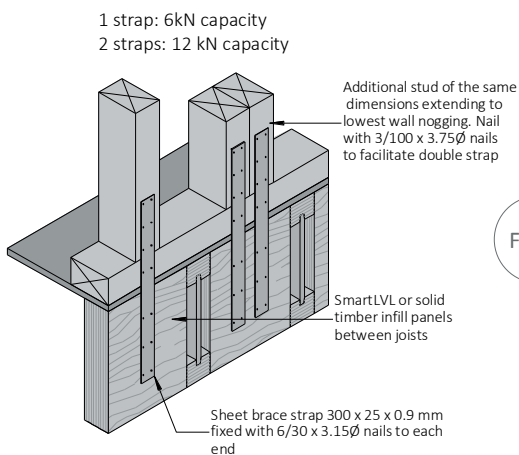
## (a) SmartJoist perpendicular to upper bracing wall - via solid blocking and web stiffeners



## (b) SmartJoist parallel to upper bracing wall - via SmartRim and web stiffeners



| Limit State design shear capacity per Joist (kN) |     |     |
|--------------------------------------------------|-----|-----|
| Joint group of joist/top plate                   | JD4 | JD5 |
| 2/3.05 $\emptyset$ skew nails as per AS 1684.2   | 1.1 | 0.9 |
| 2/3.3 $\emptyset$ skew nails as per AS 1684.2    | 1.2 | 1.0 |
| 2/3.05 $\emptyset$ skew nails + 1 Triple Grip    | 2.1 | 1.5 |
| 2/3.3 $\emptyset$ skew nails + 1 Triple Grip     | 2.2 | 1.6 |
| 2/3.05 $\emptyset$ skew nails + 2 Triple Grips   | 4.8 | 3.7 |
| 2/3.3 $\emptyset$ skew nails + 2 Triple Grips    | 4.9 | 3.8 |

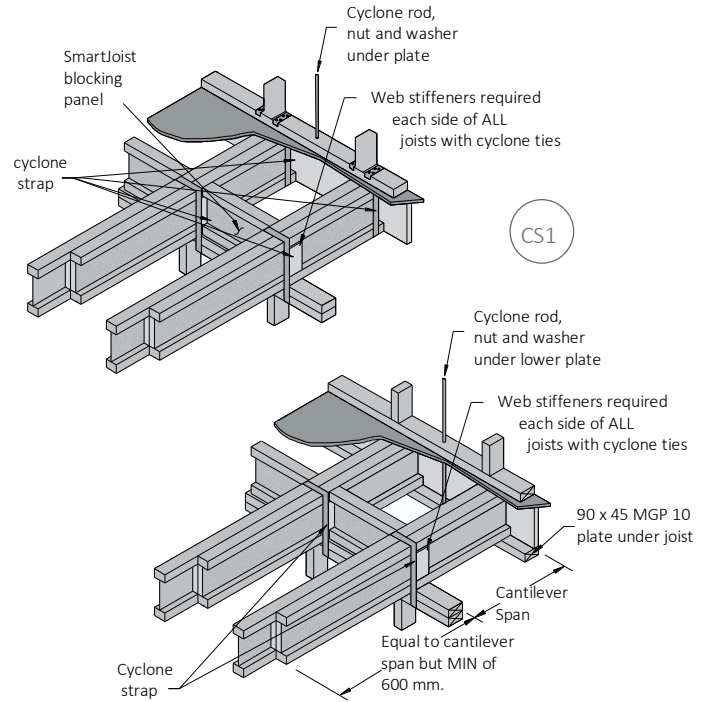
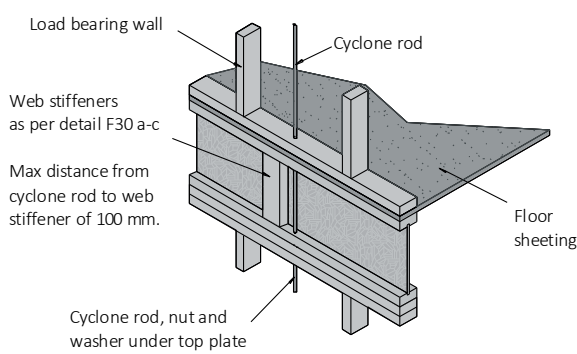


## Fixing to the top of walls

| Limit State design shear capacity per pair of Z clips<br>Figure 21D |     |     |
|---------------------------------------------------------------------|-----|-----|
| Joint group of joist/top plate                                      | JD4 | JD5 |
| Bracing shear (kN)                                                  | 4.6 | 3.6 |

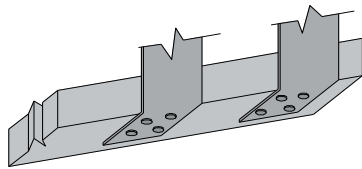
| Limit State design shear capacity (kN) |     |     |
|----------------------------------------|-----|-----|
| Nails/bolts                            | JD4 | JD5 |
| 4/3.05 $\emptyset$ nails               | 3.6 | 3.0 |
| 4/3.3 $\emptyset$ nails                | 4.0 | 3.3 |
| 1 M10 bolt                             | 4.3 | 3.0 |
| 1/M12 bolt                             | 4.6 | 3.6 |

## Cyclone rod tie down for cantilevered SmartJoist floors



### Cyclone strap capacities

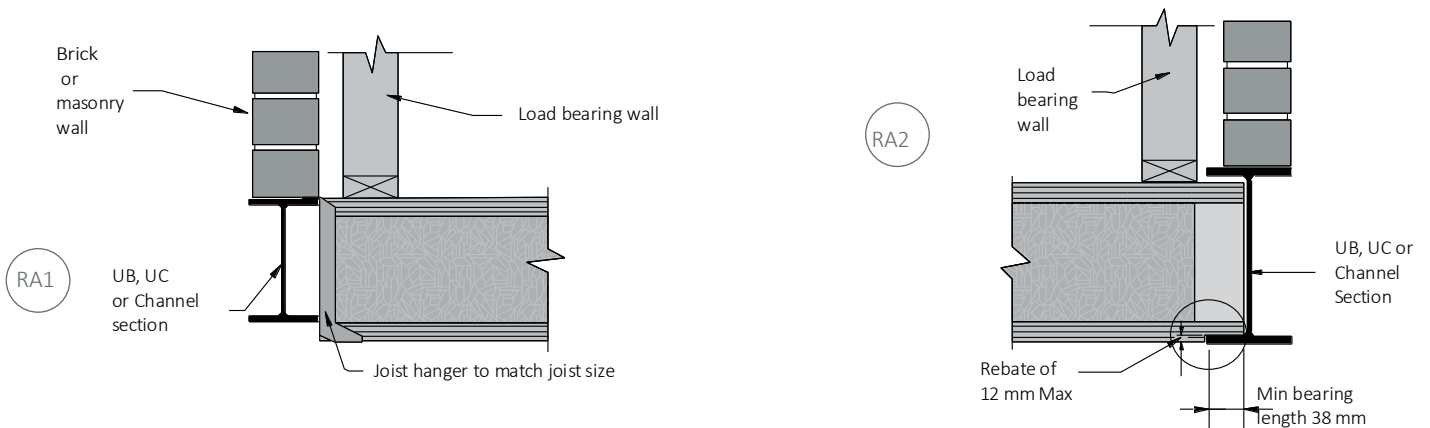
Where the strap ends of the cyclone strap are wrapped around the wall plate or other timber member and are fixed with 4 of 3.15  $\varnothing$  x 35 nails, the design capacity  $\varnothing N_d$  of 15.3 kN is applicable, regardless of the timber joint group. Tests have proven that bending the legs of cyclone straps around the timber increases the ultimate load capacity.



While double joists shown in the above diagram, it is only necessary when loads exceed the capacities of single joist cantilevers.

## Joist/beam connections supporting offset load bearing walls

Modern building designs frequently call for the upper storey of a two storey dwelling to be set back from the lower wall to allow sufficient light access to all areas of the building. Provided that the SmartJoists have been designed to support this offset load, no special provisions need to be made for their support EXCEPT in the following support conditions:



### Maximum Roof Area Supported (m<sup>2</sup>)

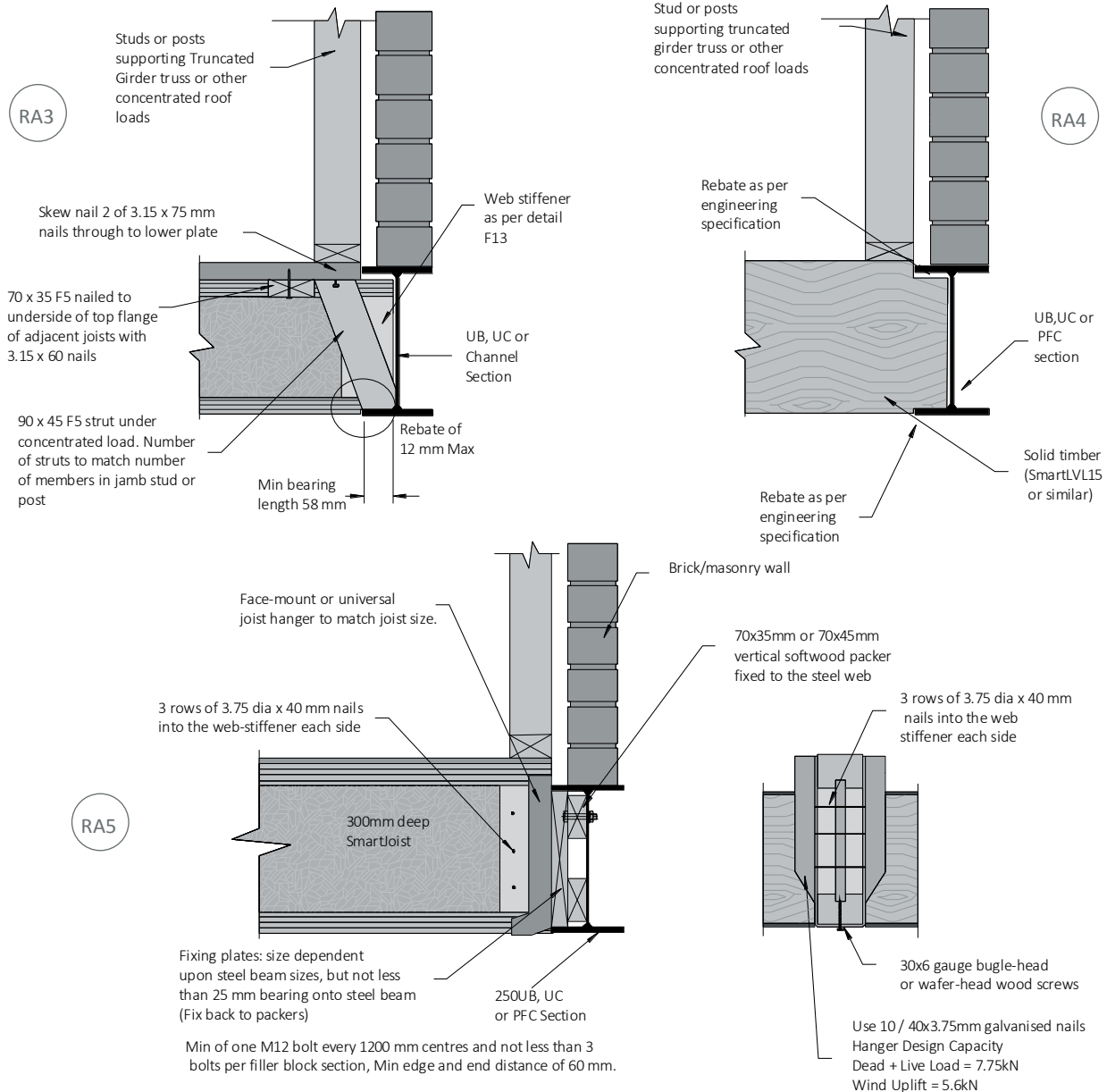
- based upon worst case of 40 mm flange width (conservative for wider flanged joists)

| Joist spacing (mm) | Joist supported on joist hanger RA1 |      |      |     |      |     |     |     | Lower flange bearing RA2 |     |     |     |      |     |     |     |
|--------------------|-------------------------------------|------|------|-----|------|-----|-----|-----|--------------------------|-----|-----|-----|------|-----|-----|-----|
|                    | 300                                 | 400  | 450  | 600 | 300  | 400 | 450 | 600 | 300                      | 400 | 450 | 600 | 300  | 400 | 450 | 600 |
| Joist span (mm)    | Sheet                               |      |      |     | Tile |     |     |     | Sheet                    |     |     |     | Tile |     |     |     |
| 3500               | 21.7                                | 15.0 | 12.8 | 8.2 | 9.6  | 6.7 | 5.7 | 3.6 | 6.9                      | 6.4 | 6.2 | 5.3 | 3.1  | 2.9 | 2.8 | 2.4 |
| 4000               | 21.1                                | 14.5 | 12.3 | 6.9 | 9.4  | 6.4 | 5.5 | 3.1 | 6.7                      | 6.2 | 6.0 | 4.6 | 3.0  | 2.8 | 2.7 | 2.0 |
| 4500               | 20.5                                | 13.9 | 11.7 | 5.7 | 9.1  | 6.2 | 5.2 | 2.5 | 6.6                      | 6.0 | 5.7 | 3.9 | 2.9  | 2.7 | 2.5 | 1.7 |
| 5000               | 20.0                                | 13.4 | 10.4 | 4.4 | 8.9  | 5.9 | 4.6 | 2.0 | 6.4                      | 5.8 | 5.1 | 3.1 | 2.9  | 2.6 | 2.3 | 1.4 |
| 5500               | 19.4                                | 12.1 | 9.1  | 3.2 | 8.6  | 5.4 | 4.1 | 1.4 | 6.3                      | 5.3 | 4.6 | 2.4 | 2.8  | 2.4 | 2.0 | 1.1 |

# Support for concentrated loads - joist/beam connections supporting offset load bearing walls

Concentrated loads from any source such as girder trusses MUST be transferred through the floor space WITHOUT adding extra vertical loads to the ends of the SmartJoist at its bearing support.

One example of transferring these loads is the use of inclined timber struts as shown below. Struts must be a tight fit and at a minimum angle of 60° to the horizontal



## Beams supporting SmartJoists – multiple member laminations

Vertical laminations may be achieved by adopting the procedures described in clause 2.3 of AS1684, however these procedures should be considered as the minimum requirements to achieve the desired effect.

Experience with SmartLVL beams indicates that this degree of fixing may not satisfactorily prevent cupping of individual components as a result of the ingress of moisture between laminates during construction. The suggested method of vertical lamination below provides a greater level of fixity between individual components, and with the use of an elastomeric adhesive, also prevents moisture penetration between the laminates.

### Multiple member laminating of top load- ed beams (symmetrical loading)

The edges of the individual sections must be carefully aligned to each other so that the composite beam is flat, allowing the applied loads to be equally shared.

- Depths up to and including 300 mm: 2 rows of nails as shown above at 300 mm centre
- Depths in excess of 300 mm: 3 rows of nails as shown above at 300 mm centres.

# Beams supporting SmartJoists – Multiple member laminations (cont'd)

## 1. Nailing

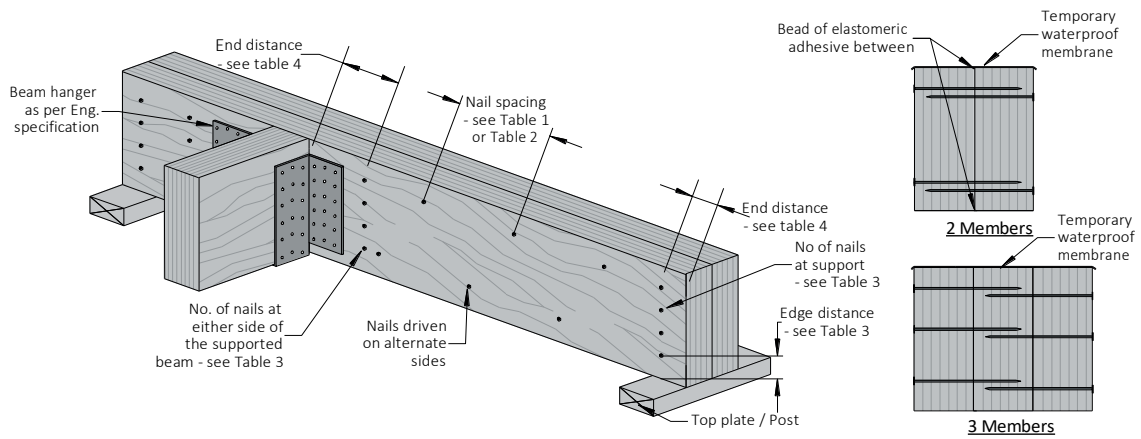


Table 1

| Top (symmetrically) loaded beam        |                                                           |                              |                   |
|----------------------------------------|-----------------------------------------------------------|------------------------------|-------------------|
| Section width                          | Nail type                                                 | No of nail rows (both sides) | Nail spacing (mm) |
| 2/35                                   | 3.15 x 65                                                 | 2 or 3*                      | 300               |
| 3/35 & 2/45                            | 3.30 x 90                                                 | 2 or 3*                      | 300               |
| 2/42                                   | 3.06 x 75                                                 | 2 or 3*                      | 200               |
| 3/42, 3/45 & 2/58<br>3/58, 2/65 & 3/65 | Nail lamination is not suitable, requires screws or bolts |                              |                   |

\* Beam depth  $\geq$  300 mm 3 rows of nails

Table 3

| Beam depth (mm) | Min. number of nails required |                                  |
|-----------------|-------------------------------|----------------------------------|
|                 | At support                    | At either side of supported beam |
| 90–150          | 3                             | 3                                |
| 160–300         | 5                             | 6                                |
| > 300           | 6                             | 8                                |

Table 2

| Side (non-symmetrically) loaded beam |            |                                            |                                                       |                                            |                                                       |
|--------------------------------------|------------|--------------------------------------------|-------------------------------------------------------|--------------------------------------------|-------------------------------------------------------|
| Section width                        | Nail type  | No of nail rows at 300mm ctrs (both sides) | Max. floor joist span supported by outer member (mm)* | No of nail rows at 300mm ctrs (both sides) | Max. floor joist span supported by outer member (mm)* |
| 2/35                                 | 3.15 x 65  | 2                                          | 2150                                                  | 3                                          | 3250                                                  |
| 3/35                                 | 3.30 x 90  | 2                                          | 5100                                                  | 3                                          | 7600                                                  |
| 2/45                                 | 3.30 x 90  | 2                                          | 2550                                                  | 3                                          | 3800                                                  |
| 2/42                                 | 3.06 x 75  | 2                                          | 2300                                                  | 3                                          | 3400                                                  |
| 3/42 & 3/45                          | 3.30 x 90  | 2                                          | 2550                                                  | 3                                          | 3800                                                  |
| 2/58 & 3/58                          | 3.30 x 100 | 2                                          | 2500                                                  | 3                                          | 3800                                                  |
| 2/65 & 3/65                          | 3.30 x 100 | 2                                          | 1350                                                  | 3                                          | 2050                                                  |

\* Floor loads  $G = 62 \text{ kg/m}^2$ ,  $Q = 1.5 \text{ kPa}$

Table 4

| Nail dia. (mm) | Min. edge distance (mm) | Min. end distance (mm) | Min. distance between nails (across the grain) (mm) |
|----------------|-------------------------|------------------------|-----------------------------------------------------|
| 3.06 & 3.15    | 20                      | 70                     | 40                                                  |
| 3.30           | 20                      | 75                     | 45                                                  |

## 2. Type 17 screws

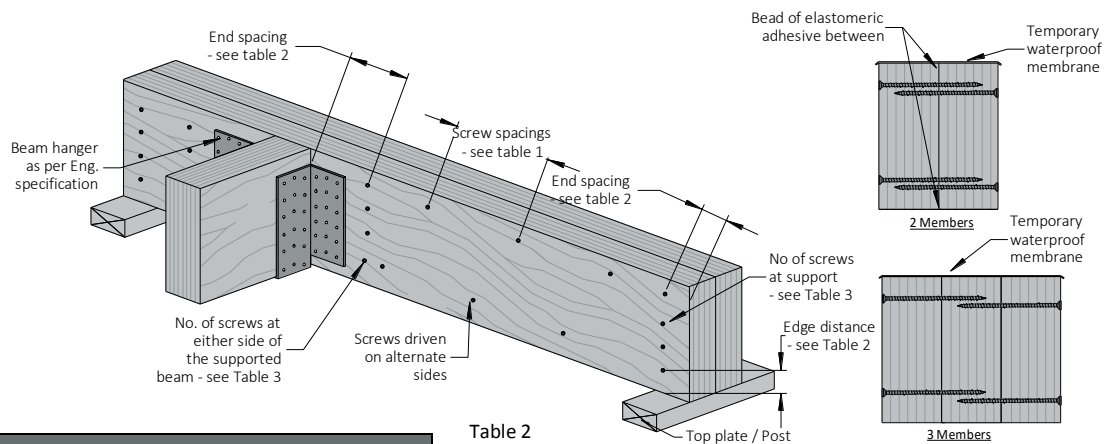


Table 1

| Side (non-symmetrically) and top loaded beam |                    |                               |                    |                                                        |
|----------------------------------------------|--------------------|-------------------------------|--------------------|--------------------------------------------------------|
| Section width                                | Type 17 screw size | No of screw rows (both sides) | Screw spacing (mm) | Max. floor joist span supported by outer member (mm)** |
| 2/35 & 3/35                                  | 10g x 65           | 2 or 3*                       | 200                | 4500                                                   |
| 2/42 & 3/42                                  | 12g x 75           | 2 or 3*                       | 200                | 5900                                                   |
| 2/45 & 3/45                                  | 12g x 90           | 2 or 3*                       | 200                | 6400                                                   |
| 2/58 & 3/58                                  | 14g x 100          | 2 or 3*                       | 200                | 7100                                                   |
| 2/65 & 3/65                                  | 14g x 125          | 2 or 3*                       | 300                | 6000                                                   |

\* for beam depths  $\geq$  300 mm, use 3 rows of screws

\*\* Floor loads  $G = 1.25 \text{ kPa}$ ,  $Q = 2.0 \text{ kPa}$

Table 2

| Type 17 screw size | Min. edge distance (mm) | Min. end distance (mm) | Min. distance between screws (across the grain) (mm) |
|--------------------|-------------------------|------------------------|------------------------------------------------------|
| 10g                | 30                      | 50                     | 20                                                   |
| 12g                | 35                      | 60                     | 25                                                   |
| 14g                | 40                      | 70                     | 30                                                   |

Table 3

| Beam depth (mm) | Min. number of screws required |                                  |
|-----------------|--------------------------------|----------------------------------|
|                 | At support                     | At either side of supported beam |
| 90–240          | 3                              | 3                                |
| > 240           | 4                              | 4                                |

# Multiple member lamination

## 3. Bolts

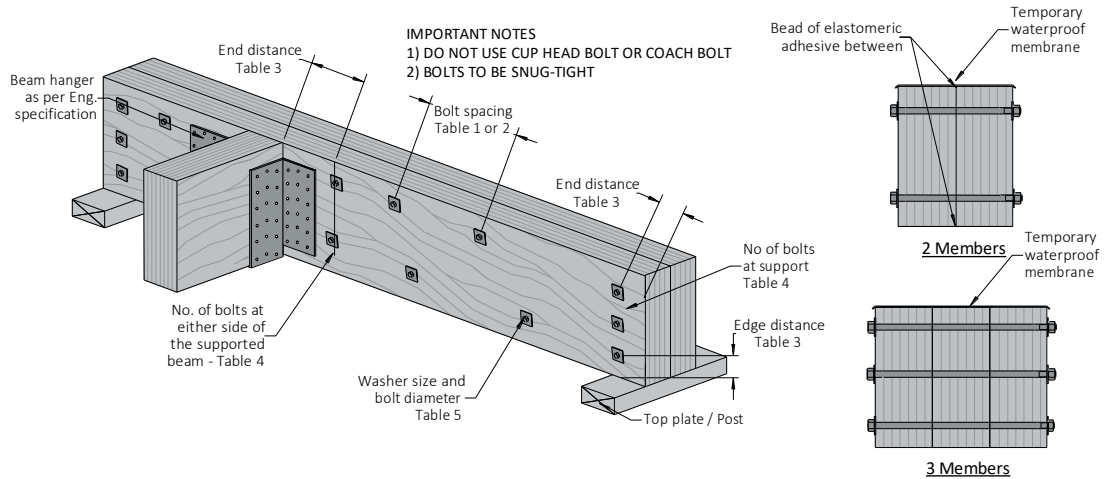


Table 1

| Top (symmetrically) loaded beam - M12 Hex head bolt |                                |
|-----------------------------------------------------|--------------------------------|
| Beam depth ≤ 300 mm                                 | Beam depth > 300 mm            |
| 2 rows of bolts at 300 mm ctrs                      | 3 rows of bolts at 300 mm ctrs |

Table 2

| Side (Non symmetrically) loaded beam - M12 Hex head bolt |                       |                       |
|----------------------------------------------------------|-----------------------|-----------------------|
| Maximum floor joist span supported by the beam mm*       |                       |                       |
| 2 rows at 600 mm ctrs                                    | 2 rows at 300 mm ctrs | 3 rows at 600 mm ctrs |
| 7200 mm                                                  | 12,000 mm             | 10,800 mm             |

\* based upon floor loads of G: 1.25 kPa Q: 2.0 kPa

Table 3

| Bolt size    | Min. edge distance | Min. end distance | Min. distance between bolts (across grain) |
|--------------|--------------------|-------------------|--------------------------------------------|
| M12 Hex head | 60 mm              | 60 mm             | 60 mm                                      |

Table 4

| Beam depth (mm) | Min. number of bolts required |                                  |
|-----------------|-------------------------------|----------------------------------|
|                 | At support                    | At either side of supported beam |
| 90–150          | 1                             | 1                                |
| 160–240         | 2                             | 2                                |
| > 240           | 3                             | 3                                |

Table 5

| Bolt diameter (mm) | Washer dimensions |                                     |                                         |
|--------------------|-------------------|-------------------------------------|-----------------------------------------|
|                    | Thick-ness (mm)   | Min. diameter of round washers (mm) | Min. side length of square washers (mm) |
| M12                | 3                 | 55                                  | 50                                      |

## SmartJoist/SmartRim® Characteristic blocking capacities

### SmartRim®

SmartRim rimboard is an alternative solution to blocking with SmartJoists (either long length of cut to length) to support vertical and lateral wall loads as part of a floor or roof framing system.

SmartRim is a 19 or 21 mm LVL (2 veneers are cross laminated for stability) and is sold in 3.6 m lengths, precision ripped to match the height of the SmartJoist range up to and including 360 mm. (400 mm SmartRim in QLD only). Fixing of rimboard is described in detail in SmartJoists - GENERAL INFORMATION item 3 on page 9 of this Design Guide.

SmartRim has a joint strength group of JD4 on the wide face for nails, screws and bolts.

| SmartJoist/SmartRim Characteristic capacity (see notes below) |          |                                                             |
|---------------------------------------------------------------|----------|-------------------------------------------------------------|
| Vertical load capacity (kN/m) <sup>(1) (2)</sup>              |          | Horizontal load transfer capacity (kN/m) <sup>(3) (4)</sup> |
| SmartJoist                                                    | SmartRim |                                                             |
| 29                                                            | 21       | 6.9                                                         |

- Vertical load capacity above is for instantaneous load conditions and must be multiplied by the appropriate  $k_1$  factor for load condition under consideration
- Vertical load capacity above already includes the  $k_{12}$  factor for up to 400 mm depth as per clause 12.3 of AS 1720.1
- Horizontal load capacity above is an instantaneous load condition, with the  $k_1$  for lateral bracing loads usually 1.0
- The above horizontal load capacity is limited by the fixing of the SmartJoist / SmartRim to the frame and can ONLY be achieved if the fixing detail on page 9 of this SmartJoist Design Guide is strictly adhered to.

# Penetrations within SmartJoist and SmartRim

The maximum allowable hole size for a SmartJoist/SmartRim shall be  $\frac{1}{3}$  of the rim board depth as shown below.

The length of the SmartJoist/SmartRim segment containing a hole shall be at least 8 times the hole size.

**SmartJoist hole sizes and minimum length**

| SmartJoist/SmartRim Depth (mm) | Maximum allowable hole size <sup>(a)(b)</sup> (mm) | Minimum length of SmartJoist/SmartRim board segment <sup>(c)</sup> for the maximum allowable hole size (mm) |
|--------------------------------|----------------------------------------------------|-------------------------------------------------------------------------------------------------------------|
| 200                            | 130                                                | 1050                                                                                                        |
| 240                            | 160                                                | 1280                                                                                                        |
| 300                            | 200                                                | 1600                                                                                                        |
| 360                            | 235                                                | 1900                                                                                                        |
| 400 <sup>(d)</sup>             | 265                                                | 2100                                                                                                        |

- (a) These hole provisions do not apply to SmartJoist/SmartRim installed over openings such as doors or windows
- (b) The diameter of the round hole or the longer dimension of the rectangular hole
- (c) The lengths of the SmartJoist/SmartRim segment per wall line. For multiple holes, the minimum length of SmartJoist/SmartRim segment shall be 8 times the sum of all hole sizes.

## Application Notes

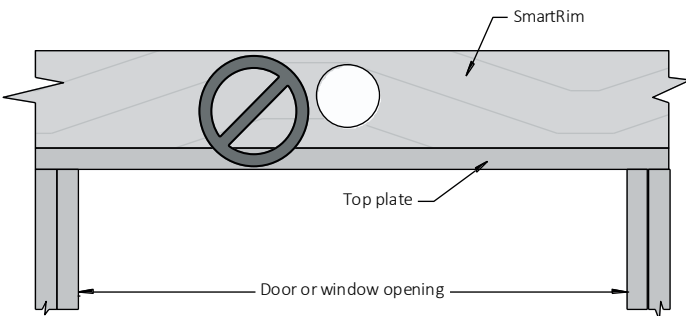
1. Do not cut holes in SmartRim installed over openings, such as doors or windows, where the SmartRim is not fully supported, except that holes of 40 mm or less in size are permitted provided they are positioned at the middle depth and in the middle  $\frac{1}{3}$  of the span ( see note 5 for minimum hole spacing).

2. Field-cut holes should be vertically centred in SmartRim and at least one hole diameter or 150 mm whichever is less, clear distance away from the end of the wall line. Holes should never be placed such that they interfere with the attachment of the rim board to the ends of the floor joist, or any other code-required nailing.

3. While round holes are preferred, rectangular holes may be used providing the corners are not over-cut. Slightly rounding corners or pre-drilled corners with a 25 mm diameter bit is recommended.

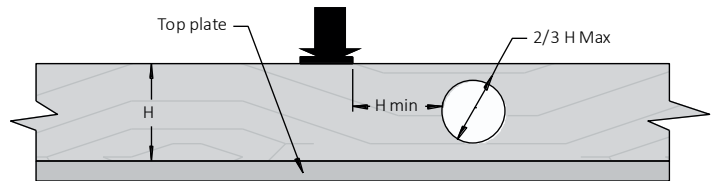
## SmartRim over an opening

Do not cut holes in SmartRim over an opening except for holes of 40 mm or less in size (see note 1).



## SmartJoist/SmartRim near concentrated vertical load

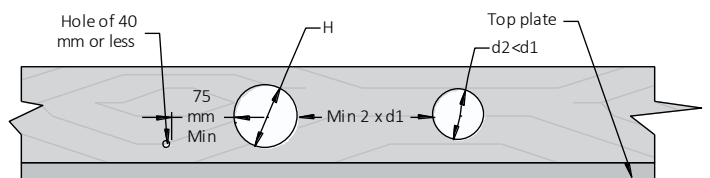
4. When concentrated loads are present on the SmartJoist/SmartRim (loads not supported by any other vertical-load-carrying members such as squash blocks), holes should not be placed in the SmartJoist/SmartRim within a distance equal to the depth of the SmartJoist/SmartRim from the area of loading.



5. For multiple holes, the clear spacing between holes shall be at least two times the diameter of the larger hole, or twice the length of the longest rectangular hole. This minimum hole spacing does not apply to holes of 40 mm or less in diameter, which can be placed anywhere in the rim board (see note 1 for holes over opening) except that the clear distance to the adjacent hole shall be 75 mm minimum.

## Multiple holes for SmartJoist/SmartRim

6. All holes shall be cut in a workman-like manner in accordance with the limitations listed above.



## Rafter cuts of SmartJoists

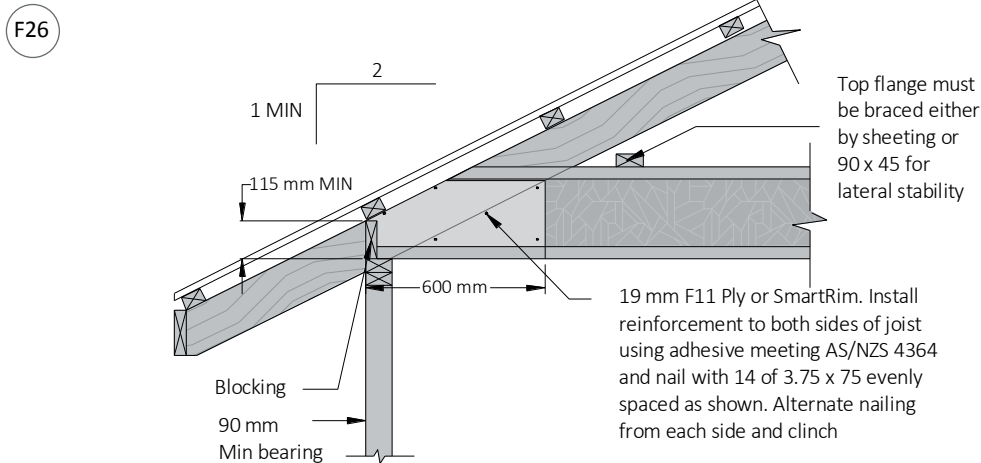
SmartJoists can be “rafter cut” but only within the limitation shown below.

Rafter cuts are limited to:

- 1) 115 mm MINIMUM end height
- 2) MINIMUM Roof Slopes of 1 in 2 (approximately 26.5<sup>o</sup>),  
and
- 3) Must be blocked at the end to prevent rotation of the joist.

Joists without reinforcement are limited to design shear and end reactions up to 6.5 kN Ply reinforcement can be added to joists with rafter cuts to increase the shear and end reaction capacity of the joist. The detail below shows the proper installation of the reinforcement. With the reinforcement added, the end reaction and shear capacity increase to 12.7 kN

Duration of load increases are permitted as per AS:1720.1.



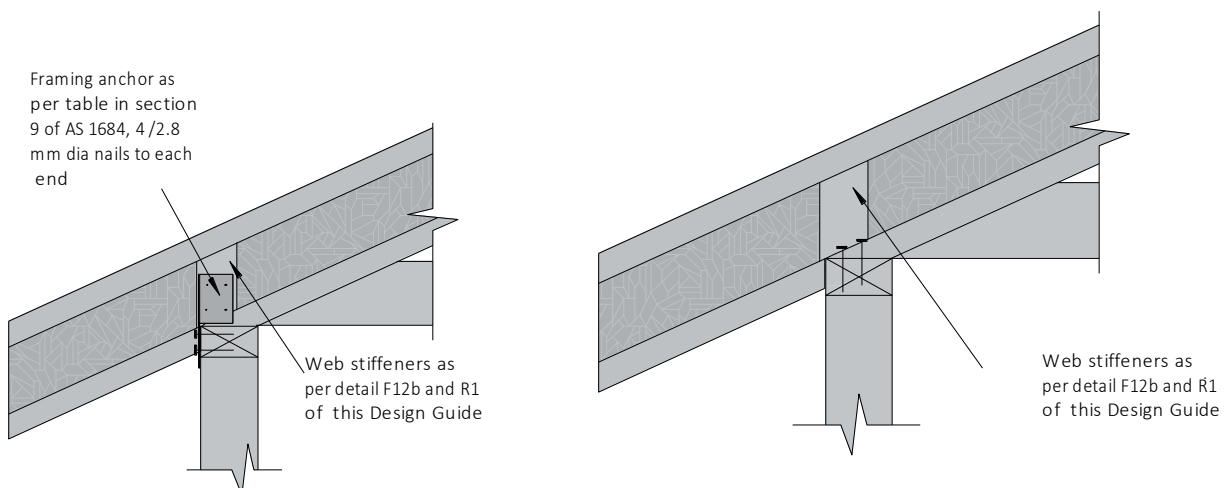
## SmartJoist rafter tie-down

SmartJoist rafters need to be tied down in wind uplift situations in a similar manner to solid timber as shown in section 9 of AS 1684. It is beyond the scope of this document to show tie down requirements for every case.

The examples shown in this section are equally applicable to SmartJoists except that web stiffeners as per detail F12a and R1 must be installed to the SmartJoists where either skewed nails or framing anchors are chosen as the tie down method before the uplift capacities in the tables in section 9 of AS 1684 can be adopted.

All tie down types that involve a strap over the top of the SmartJoist rafters, or involving the bolting down of a member above the rafter running in the perpendicular direction, require no modification to the SmartJoist and therefore uplift capacities in the tables in section 9 of AS 1684 may be used.

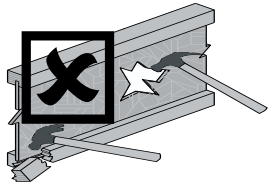
The SmartFrame software has a tie-down module in which the development of tie down systems complying with section 9 of AS 1684 can be easily designed.



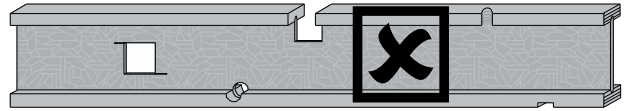


# SmartJoist hole and duct charts

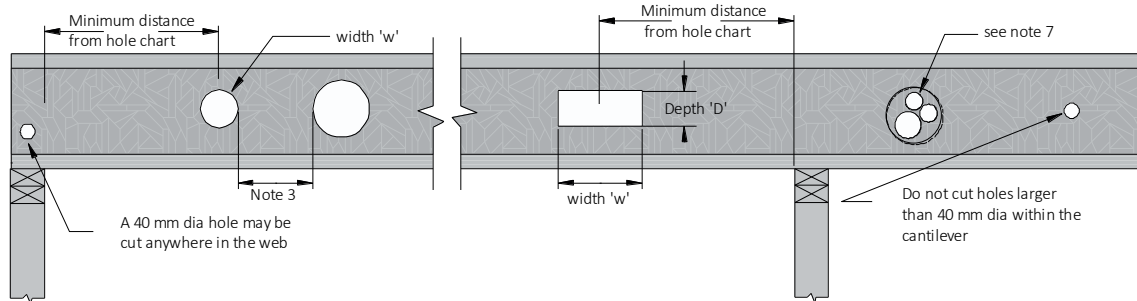
**DON'T MAKE HOLES WITH HAMMER OTHER THAN PRE-PUNCHED KNOCKOUTS**



**DON'T HAMMER ON FLANGES AND DAMAGE JOINT**



**DO NOT CUT OR NOTCH FLANGES  
DO NOT OVER CUT HOLES IN WEB**



Note: The most accurate method to design the allowable web penetration size and distance from support for SmartJoists is to use the SmartFrame software. The table below will give conservative results in some instances. Also, advice on hole size and location may be obtained by contacting the Technical Support Helpline on 1300 668 690 or at techsupport@tilling.com.au.

Assumed loading (DL = 62 kg/m<sup>2</sup>, FLL = 2 kPa, FPL = 1.8 kN)

| Joist code | Joist span* (mm) | Joist spacing (mm) | Circular/square holes                                            |     |      |        |     |     |     |     | Rectangular holes  |         |         |         |    |
|------------|------------------|--------------------|------------------------------------------------------------------|-----|------|--------|-----|-----|-----|-----|--------------------|---------|---------|---------|----|
|            |                  |                    | Hole diameter/square hole width (mm)                             |     |      |        |     |     |     |     | Depth x width (mm) |         |         |         |    |
|            |                  |                    | 75                                                               | 100 | 125  | 150    | 175 | 200 | 225 | 250 | 125x150            | 150x300 | 175x350 | 200x400 |    |
|            |                  |                    | Minimum distance from any support to the centre of the hole (mm) |     |      |        |     |     |     |     |                    |         |         |         |    |
| SJ20044    | 600-999          | 300 to 600         | 300                                                              | 300 | ns   | ns     | ns  | ns  | ns  | ns  | ns                 | ns      | ns      | ns      | ns |
|            | 1000-1499        |                    | 300                                                              | 300 | ns   | ns     | ns  | ns  | ns  | ns  | ns                 | ns      | ns      | ns      | ns |
|            | 1500-1999        |                    | 300                                                              | 300 | ns   | ns     | ns  | ns  | ns  | ns  | ns                 | ns      | ns      | ns      | ns |
|            | 2000-2499        |                    | 300                                                              | 600 | ns   | ns     | ns  | ns  | ns  | ns  | ns                 | ns      | ns      | ns      | ns |
|            | 2500-2999        |                    | 300                                                              | 800 | ns   | ns     | ns  | ns  | ns  | ns  | ns                 | ns      | ns      | ns      | ns |
|            | 3000-3300        |                    | 300                                                              | 900 | ns   | ns     | ns  | ns  | ns  | ns  | ns                 | ns      | ns      | ns      | ns |
| SJ24040    | 600-999          | 300 to 600         | 300                                                              | 300 | 300  | ns     | ns  | ns  | ns  | ns  | ns                 | ns      | ns      | ns      | ns |
|            | 1000-1499        |                    | 300                                                              | 300 | 300  | ns     | ns  | ns  | ns  | ns  | ns                 | ns      | ns      | ns      | ns |
|            | 1500-1999        |                    | 300                                                              | 300 | 300  | Span/2 | ns  | ns  | ns  | ns  | 750                | Span/2  | ns      | ns      | ns |
|            | 2000-2499        |                    | 300                                                              | 300 | 300  | Span/2 | ns  | ns  | ns  | ns  | 1000               | Span/2  | ns      | ns      | ns |
|            | 2500-2999        |                    | 300                                                              | 300 | 500  | Span/2 | ns  | ns  | ns  | ns  | Span/2             | Span/2  | ns      | ns      | ns |
|            | 3000-3500        |                    | 300                                                              | 300 | 800  | Span/2 | ns  | ns  | ns  | ns  | Span/2             | Span/2  | ns      | ns      | ns |
| SJ24051    | 600-999          | 300 to 600         | 300                                                              | 300 | 300  | ns     | ns  | ns  | ns  | ns  | ns                 | ns      | ns      | ns      | ns |
|            | 1000-1499        |                    | 300                                                              | 300 | 300  | ns     | ns  | ns  | ns  | ns  | ns                 | ns      | ns      | ns      | ns |
|            | 1500-1999        |                    | 300                                                              | 300 | 300  | Span/2 | ns  | ns  | ns  | ns  | 750                | Span/2  | ns      | ns      | ns |
|            | 2000-2499        |                    | 300                                                              | 300 | 300  | Span/2 | ns  | ns  | ns  | ns  | 1000               | Span/2  | ns      | ns      | ns |
|            | 2500-2999        |                    | 300                                                              | 300 | 500  | Span/2 | ns  | ns  | ns  | ns  | Span/2             | Span/2  | ns      | ns      | ns |
|            | 3000-3499        |                    | 300                                                              | 300 | 800  | Span/2 | ns  | ns  | ns  | ns  | Span/2             | Span/2  | ns      | ns      | ns |
|            | 3500-3800        |                    | 300                                                              | 300 | 1000 | Span/2 | ns  | ns  | ns  | ns  | Span/2             | Span/2  | ns      | ns      | ns |
| SJ24070    | 600-999          | 300 to 600         | 300                                                              | 300 | 300  | ns     | ns  | ns  | ns  | ns  | ns                 | ns      | ns      | ns      | ns |
|            | 1000-1499        |                    | 300                                                              | 300 | 300  | ns     | ns  | ns  | ns  | ns  | 300                | ns      | ns      | ns      | ns |
|            | 1500-1999        |                    | 300                                                              | 300 | 300  | Span/2 | ns  | ns  | ns  | ns  | 600                | Span/2  | ns      | ns      | ns |
|            | 2000-2499        |                    | 300                                                              | 300 | 300  | Span/2 | ns  | ns  | ns  | ns  | 900                | Span/2  | ns      | ns      | ns |
|            | 2500-2999        |                    | 300                                                              | 300 | 500  | Span/2 | ns  | ns  | ns  | ns  | 1250               | Span/2  | ns      | ns      | ns |
|            | 3000-3499        |                    | 300                                                              | 300 | 800  | Span/2 | ns  | ns  | ns  | ns  | 1500               | Span/2  | ns      | ns      | ns |
|            | 3500-3999        |                    | 300                                                              | 300 | 1000 | Span/2 | ns  | ns  | ns  | ns  | Span/2             | Span/2  | ns      | ns      | ns |
|            | 4000-4100        |                    | 300                                                              | 450 | 1100 | Span/2 | ns  | ns  | ns  | ns  | Span/2             | Span/2  | ns      | ns      | ns |

Assumed load (DL = 62 kg/m<sup>2</sup>, FLL = 2 kPa, FPL = 1.8 kN)

| Joist code | Joist span* (mm) | Joist spacing (mm) | Circular/square holes                                            |      |      |        |      |      |     |     | Rectangular holes  |         |         |         |
|------------|------------------|--------------------|------------------------------------------------------------------|------|------|--------|------|------|-----|-----|--------------------|---------|---------|---------|
|            |                  |                    | Hole diameter/square hole width (mm)                             |      |      |        |      |      |     |     | Depth x width (mm) |         |         |         |
|            |                  |                    | 75                                                               | 100  | 125  | 150    | 175  | 200  | 225 | 250 | 125x150            | 150x300 | 175x350 | 200x400 |
|            |                  |                    | Minimum distance from any support to the centre of the hole (mm) |      |      |        |      |      |     |     |                    |         |         |         |
| SJ24090    | 600-999          | 300 to 600         | 300                                                              | 300  | 300  | ns     | ns   | ns   | ns  | ns  | ns                 | ns      | ns      | ns      |
|            | 1000-1499        |                    | 300                                                              | 300  | 300  | ns     | ns   | ns   | ns  | ns  | 300                | ns      | ns      | ns      |
|            | 1500-1999        |                    | 300                                                              | 300  | 300  | 700    | ns   | ns   | ns  | ns  | 500                | 750     | ns      | ns      |
|            | 2000-2499        |                    | 300                                                              | 300  | 300  | 1000   | ns   | ns   | ns  | ns  | 800                | 1000    | ns      | ns      |
|            | 2500-2999        |                    | 300                                                              | 300  | 400  | 1150   | ns   | ns   | ns  | ns  | 1100               | Span/2  | ns      | ns      |
|            | 3000-3499        |                    | 300                                                              | 300  | 700  | 1400   | ns   | ns   | ns  | ns  | 1400               | Span/2  | ns      | ns      |
|            | 3500-3999        |                    | 300                                                              | 300  | 800  | 1550   | ns   | ns   | ns  | ns  | 1700               | Span/2  | ns      | ns      |
|            | 4000-4100        |                    | 300                                                              | 300  | 900  | 1600   | ns   | ns   | ns  | ns  | 1800               | Span/2  | ns      | ns      |
| SJ25551    | 600-999          | 300 to 600         | 300                                                              | 300  | 300  | ns     | ns   | ns   | ns  | ns  | ns                 | ns      | ns      | ns      |
|            | 1000-1499        |                    | 300                                                              | 300  | 300  | ns     | ns   | ns   | ns  | ns  | ns                 | ns      | ns      | ns      |
|            | 1500-1999        |                    | 300                                                              | 300  | 300  | Span/2 | ns   | ns   | ns  | ns  | 750                | Span/2  | ns      | ns      |
|            | 2000-2499        |                    | 300                                                              | 300  | 300  | Span/2 | ns   | ns   | ns  | ns  | 1000               | Span/2  | ns      | ns      |
|            | 2500-2999        |                    | 300                                                              | 300  | 500  | Span/2 | ns   | ns   | ns  | ns  | Span/2             | Span/2  | ns      | ns      |
|            | 3000-3499        |                    | 300                                                              | 300  | 800  | Span/2 | ns   | ns   | ns  | ns  | Span/2             | Span/2  | ns      | ns      |
|            | 3500-3999        |                    | 300                                                              | 300  | 1000 | Span/2 | ns   | ns   | ns  | ns  | Span/2             | Span/2  | ns      | ns      |
|            | 4000-4100        |                    | 300                                                              | 500  | 1200 | Span/2 | ns   | ns   | ns  | ns  | Span/2             | Span/2  | ns      | ns      |
| SJ25570    | 600-999          | 300 to 600         | 300                                                              | 300  | 300  | 300    | ns   | ns   | ns  | ns  | 300                | 300     | ns      | ns      |
|            | 1000-1499        |                    | 300                                                              | 300  | 300  | 300    | ns   | ns   | ns  | ns  | 300                | 500     | ns      | ns      |
|            | 1500-1999        |                    | 300                                                              | 300  | 300  | span/2 | ns   | ns   | ns  | ns  | 400                | 800     | ns      | ns      |
|            | 2000-2499        |                    | 300                                                              | 300  | 600  | span/2 | ns   | ns   | ns  | ns  | 700                | 1000    | ns      | ns      |
|            | 2500-2999        |                    | 300                                                              | 300  | 900  | span/2 | ns   | ns   | ns  | ns  | 1000               | 1300    | ns      | ns      |
|            | 3000-3499        |                    | 300                                                              | 700  | 1300 | span/2 | ns   | ns   | ns  | ns  | 1300               | 1600    | ns      | ns      |
|            | 3500-3999        |                    | 300                                                              | 1100 | 1600 | span/2 | ns   | ns   | ns  | ns  | 1700               | 1900    | ns      | ns      |
|            | 4000-4300        |                    | 300                                                              | 1400 | 1800 | span/2 | ns   | ns   | ns  | ns  | 1900               | span/2  | ns      | ns      |
| SJ30040    | 600-999          | 300 to 600         | 300                                                              | 300  | 300  | 300    | 300  | 300  | ns  | ns  | 300                | 300     | ns      | ns      |
|            | 1000-1499        |                    | 300                                                              | 300  | 300  | 300    | 300  | 300  | ns  | ns  | 300                | 500     | Span/2  | ns      |
|            | 1500-1999        |                    | 300                                                              | 300  | 300  | 300    | 300  | 500  | ns  | ns  | 300                | Span/2  | Span/2  | Span/2  |
|            | 2000-2499        |                    | 300                                                              | 300  | 300  | 300    | 300  | 700  | ns  | ns  | 500                | Span/2  | Span/2  | Span/2  |
|            | 2500-2999        |                    | 300                                                              | 300  | 300  | 300    | 400  | 1000 | ns  | ns  | 900                | Span/2  | Span/2  | Span/2  |
|            | 3000-3499        |                    | 300                                                              | 300  | 300  | 300    | 600  | 1200 | ns  | ns  | 1300               | Span/2  | Span/2  | Span/2  |
|            | 3500-3999        |                    | 300                                                              | 300  | 300  | 300    | 900  | 1450 | ns  | ns  | 1750               | Span/2  | Span/2  | Span/2  |
|            | 4000-4100        |                    | 300                                                              | 300  | 300  | 400    | 1000 | 1500 | ns  | ns  | Span/2             | Span/2  | Span/2  | ns      |
| SJ30051    | 600-999          | 300 to 600         | 300                                                              | 300  | 300  | 300    | 300  | 300  | ns  | ns  | 300                | 300     | ns      | ns      |
|            | 1000-1499        |                    | 300                                                              | 300  | 300  | 300    | 300  | 300  | ns  | ns  | 300                | 500     | Span/2  | ns      |
|            | 1500-1999        |                    | 300                                                              | 300  | 300  | 300    | 300  | 500  | ns  | ns  | 300                | 750     | Span/2  | Span/2  |
|            | 2000-2499        |                    | 300                                                              | 300  | 300  | 300    | 300  | 700  | ns  | ns  | 400                | Span/2  | Span/2  | Span/2  |
|            | 2500-2999        |                    | 300                                                              | 300  | 300  | 300    | 400  | 1000 | ns  | ns  | 800                | Span/2  | Span/2  | Span/2  |
|            | 3000-3499        |                    | 300                                                              | 300  | 300  | 300    | 600  | 1200 | ns  | ns  | 1200               | Span/2  | Span/2  | Span/2  |
|            | 3500-3999        |                    | 300                                                              | 300  | 300  | 300    | 900  | 1450 | ns  | ns  | 1600               | Span/2  | Span/2  | Span/2  |
|            | 4000-4300        |                    | 300                                                              | 300  | 300  | 400    | 1000 | 1600 | ns  | ns  | 1800               | Span/2  | Span/2  | ns      |

## SmartJoist hole charts (Cont'd)

Assumed load (DL = 62 kg/m<sup>2</sup>, FLL = 2 kPa, FPL = 1.8 kN)

| Joist code | Joist span (mm) | Joist* spacing (mm) | Circular/square holes                                            |     |     |      |      |      |      |        | Rectangular holes  |         |         |         |
|------------|-----------------|---------------------|------------------------------------------------------------------|-----|-----|------|------|------|------|--------|--------------------|---------|---------|---------|
|            |                 |                     | Hole diameter/square hole width (mm)                             |     |     |      |      |      |      |        | Depth x width (mm) |         |         |         |
|            |                 |                     | 75                                                               | 100 | 125 | 150  | 175  | 200  | 225  | 250    | 125x150            | 150x300 | 175x350 | 200x400 |
|            |                 |                     | Minimum distance from any support to the centre of the hole (mm) |     |     |      |      |      |      |        |                    |         |         |         |
| SJ30070    | 600-999         | 300 to 600          | 300                                                              | 300 | 300 | 300  | 300  | 300  | ns   | ns     | 300                | 300     | ns      | ns      |
|            | 1000-1499       |                     | 300                                                              | 300 | 300 | 300  | 300  | 300  | ns   | ns     | 300                | 500     | Span/2  | ns      |
|            | 1500-1999       |                     | 300                                                              | 300 | 300 | 300  | 300  | 500  | ns   | ns     | 300                | 750     | Span/2  | Span/2  |
|            | 2000-2499       |                     | 300                                                              | 300 | 300 | 300  | 300  | 700  | ns   | ns     | 400                | 1000    | Span/2  | Span/2  |
|            | 2500-2999       |                     | 300                                                              | 300 | 300 | 300  | 400  | 950  | ns   | ns     | 700                | 1250    | Span/2  | Span/2  |
|            | 3000-3499       |                     | 300                                                              | 300 | 300 | 300  | 600  | 1200 | ns   | ns     | 1000               | Span/2  | Span/2  | Span/2  |
|            | 3500-3999       |                     | 300                                                              | 300 | 300 | 300  | 900  | 1450 | ns   | ns     | 1400               | Span/2  | Span/2  | Span/2  |
|            | 4000-4499       |                     | 300                                                              | 300 | 300 | 500  | 1100 | 1700 | ns   | ns     | 1800               | Span/2  | Span/2  | Span/2  |
|            | 4500-4600       |                     | 300                                                              | 300 | 300 | 700  | 1200 | 1800 | ns   | ns     | 1900               | Span/2  | Span/2  | Span/2  |
| SJ30090    | 600-999         | 300 to 600          | 300                                                              | 300 | 300 | 300  | 300  | 300  | ns   | ns     | 300                | 300     | ns      | ns      |
|            | 1000-1499       |                     | 300                                                              | 300 | 300 | 300  | 300  | 300  | ns   | ns     | 300                | 400     | Span/2  | ns      |
|            | 1500-1999       |                     | 300                                                              | 300 | 300 | 300  | 300  | 300  | ns   | ns     | 300                | 750     | Span/2  | Span/2  |
|            | 2000-2499       |                     | 300                                                              | 300 | 300 | 300  | 300  | 600  | ns   | ns     | 300                | 950     | Span/2  | Span/2  |
|            | 2500-2999       |                     | 300                                                              | 300 | 300 | 300  | 300  | 800  | ns   | ns     | 500                | 1200    | Span/2  | Span/2  |
|            | 3000-3499       |                     | 300                                                              | 300 | 300 | 300  | 400  | 1100 | ns   | ns     | 800                | 1500    | Span/2  | Span/2  |
|            | 3500-3999       |                     | 300                                                              | 300 | 300 | 300  | 700  | 1300 | ns   | ns     | 1200               | 1750    | Span/2  | Span/2  |
|            | 4000-4499       |                     | 300                                                              | 300 | 300 | 300  | 950  | 1600 | ns   | ns     | 1600               | Span/2  | Span/2  | Span/2  |
|            | 4500-4900       |                     | 300                                                              | 300 | 300 | 500  | 1100 | 1800 | ns   | ns     | 1800               | Span/2  | Span/2  | Span/2  |
| SJ36045    | 600-999         | 300 to 600          | 300                                                              | 300 | 300 | 300  | 300  | 300  | ns   | ns     | Span/2             | ns      | ns      | ns      |
|            | 1000-1499       |                     | 300                                                              | 300 | 300 | 300  | 300  | 300  | 400  | Span/2 | 300                | 300     | Span/2  | ns      |
|            | 1500-1999       |                     | 300                                                              | 300 | 300 | 300  | 300  | 300  | 700  | Span/2 | 300                | 600     | Span/2  | Span/2  |
|            | 2000-2499       |                     | 300                                                              | 300 | 300 | 300  | 300  | 600  | 900  | Span/2 | 300                | 800     | Span/2  | Span/2  |
|            | 2500-2999       |                     | 300                                                              | 300 | 300 | 300  | 500  | 800  | 1200 | Span/2 | 300                | 1100    | Span/2  | Span/2  |
|            | 3000-3499       |                     | 300                                                              | 300 | 300 | 400  | 800  | 1100 | 1500 | Span/2 | 300                | 1400    | Span/2  | Span/2  |
|            | 3500-3999       |                     | 300                                                              | 300 | 300 | 600  | 1000 | 1300 | 1600 | Span/2 | 400                | 1700    | Span/2  | Span/2  |
|            | 4000-4499       |                     | 300                                                              | 300 | 600 | 900  | 1200 | 1500 | 1900 | Span/2 | 800                | 2000    | Span/2  | Span/2  |
|            | 4500-4900       |                     | 300                                                              | 300 | 700 | 1000 | 1300 | 1700 | 2000 | Span/2 | 1100               | 2200    | Span/2  | Span/2  |
| SJ36058    | 1000-1499       | 300 to 600          | 300                                                              | 300 | 300 | 300  | 300  | 300  | 300  | 300    | 300                | 300     | 400     | ns      |
|            | 1500-1999       |                     | 300                                                              | 300 | 300 | 300  | 300  | 300  | 300  | 400    | 300                | 300     | 700     | span/2  |
|            | 2000-2499       |                     | 300                                                              | 300 | 300 | 300  | 300  | 300  | 300  | 700    | 300                | 550     | 900     | span/2  |
|            | 2500-2999       |                     | 300                                                              | 300 | 300 | 300  | 300  | 300  | 400  | 900    | 300                | 850     | 1200    | span/2  |
|            | 3000-3499       |                     | 300                                                              | 300 | 300 | 300  | 300  | 300  | 650  | 1200   | 300                | 1200    | 1500    | span/2  |
|            | 3500-3999       |                     | 300                                                              | 300 | 300 | 300  | 300  | 400  | 900  | 1400   | 300                | 1500    | 1750    | span/2  |
|            | 4000-4499       |                     | 300                                                              | 300 | 300 | 300  | 300  | 600  | 1100 | 1700   | 300                | 1800    | span/2  | span/2  |
|            | 4500-5000       |                     | 300                                                              | 300 | 300 | 300  | 300  | 800  | 1400 | 1900   | 300                | 2200    | span/2  | span/2  |

## SmartJoist hole charts (Cont'd)

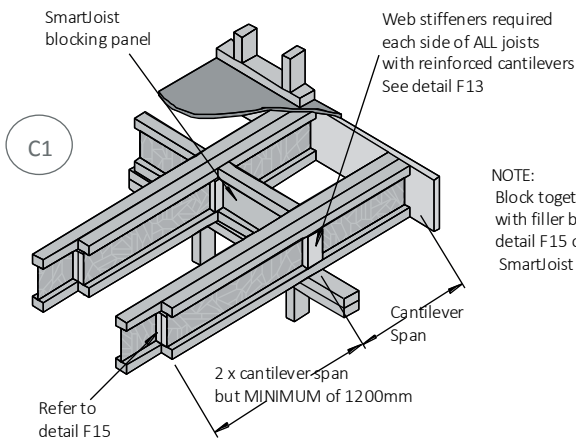
| Assumed load (DL = 62 kg/m <sup>2</sup> , FLL = 2 kPa, FPL = 1.8 kN) |                 |                     |                                                                  |     |     |     |     |     |     |      |                    |         |         |         |
|----------------------------------------------------------------------|-----------------|---------------------|------------------------------------------------------------------|-----|-----|-----|-----|-----|-----|------|--------------------|---------|---------|---------|
| Joist code                                                           | Joist span (mm) | Joist* spacing (mm) | Circular/square holes                                            |     |     |     |     |     |     |      | Rectangular holes  |         |         |         |
|                                                                      |                 |                     | Hole diameter/square hole width (mm)                             |     |     |     |     |     |     |      | Depth x width (mm) |         |         |         |
|                                                                      |                 |                     | 75                                                               | 100 | 125 | 150 | 175 | 200 | 225 | 250  | 125x150            | 150x300 | 175x350 | 200x400 |
|                                                                      |                 |                     | Minimum distance from any support to the centre of the hole (mm) |     |     |     |     |     |     |      |                    |         |         |         |
| SJ40058                                                              | 1500-1999       | 300 to 600          | 300                                                              | 300 | 300 | 300 | 300 | 300 | 300 | 300  | 300                | 300     | 300     | 400     |
|                                                                      | 2000-2499       |                     | 300                                                              | 300 | 300 | 300 | 300 | 300 | 300 | 300  | 300                | 300     | 300     | 700     |
|                                                                      | 2500-2999       |                     | 300                                                              | 300 | 300 | 300 | 300 | 300 | 300 | 300  | 300                | 300     | 400     | 1000    |
|                                                                      | 3000-3499       |                     | 300                                                              | 300 | 300 | 300 | 300 | 300 | 300 | 300  | 300                | 300     | 800     | 1300    |
|                                                                      | 3500-3999       |                     | 300                                                              | 300 | 300 | 300 | 300 | 300 | 300 | 300  | 300                | 300     | 1100    | 1600    |
|                                                                      | 4000-4499       |                     | 300                                                              | 300 | 300 | 300 | 300 | 300 | 300 | 300  | 300                | 500     | 1500    | 1900    |
|                                                                      | 4500-4999       |                     | 300                                                              | 300 | 300 | 300 | 300 | 300 | 300 | 500  | 300                | 1000    | 1900    | 2300    |
|                                                                      | 5000-5499       |                     | 300                                                              | 300 | 300 | 300 | 300 | 300 | 300 | 700  | 300                | 1600    | 2300    | 2600    |
|                                                                      | 5500-6000       |                     | 300                                                              | 300 | 300 | 300 | 300 | 300 | 400 | 1000 | 300                | 1900    | Span/2  | Span/2  |
|                                                                      | 1000-1499       |                     | 300                                                              | 300 | 300 | 300 | 300 | 300 | 300 | 300  | 300                | 300     | 300     | 300     |
|                                                                      | 1500-1999       |                     | 300                                                              | 300 | 300 | 300 | 300 | 300 | 300 | 300  | 300                | 300     | 300     | 300     |
| SJ40090                                                              | 2000-2499       | 300 to 600          | 300                                                              | 300 | 300 | 300 | 300 | 300 | 300 | 300  | 300                | 300     | 300     | 500     |
|                                                                      | 2500-2999       |                     | 300                                                              | 300 | 300 | 300 | 300 | 300 | 300 | 300  | 300                | 300     | 300     | 800     |
|                                                                      | 3000-3499       |                     | 300                                                              | 300 | 300 | 300 | 300 | 300 | 300 | 300  | 300                | 300     | 400     | 1100    |
|                                                                      | 3500-3999       |                     | 300                                                              | 300 | 300 | 300 | 300 | 300 | 300 | 300  | 300                | 300     | 800     | 1400    |
|                                                                      | 4000-4499       |                     | 300                                                              | 300 | 300 | 300 | 300 | 300 | 300 | 300  | 300                | 300     | 1100    | 1700    |
|                                                                      | 4500-4999       |                     | 300                                                              | 300 | 300 | 300 | 300 | 300 | 300 | 500  | 300                | 300     | 1600    | 2100    |
|                                                                      | 5000-5499       |                     | 300                                                              | 300 | 300 | 300 | 300 | 300 | 300 | 900  | 300                | 600     | 2000    | 2400    |
|                                                                      | 5500-6000       |                     | 300                                                              | 300 | 300 | 300 | 300 | 300 | 400 | 1000 | 300                | 1300    | 2400    | 2800    |
|                                                                      | 4500-4999       |                     | 300                                                              | 300 | 300 | 300 | 300 | 300 | 300 | 800  | 300                | 500     | 1700    | 2100    |
|                                                                      | 5000-5499       |                     | 300                                                              | 300 | 300 | 300 | 300 | 300 | 400 | 900  | 300                | 1000    | 2000    | 2500    |
|                                                                      | 5500-5700       |                     | 300                                                              | 300 | 300 | 300 | 300 | 300 | 500 | 1100 | 300                | 1200    | 2200    | 2750    |

**Notes:**

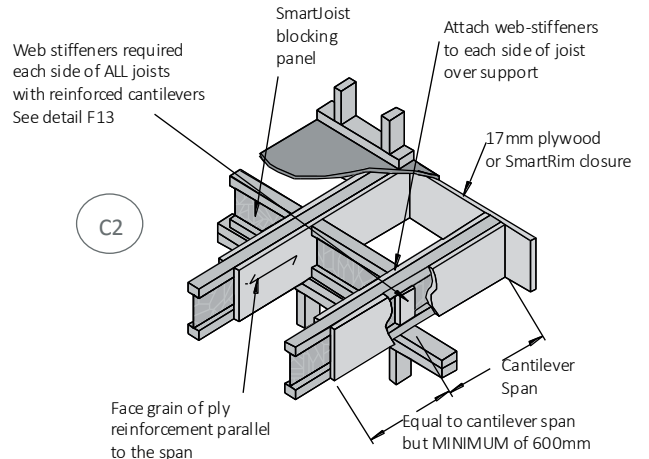
1. The hole chart is generated on a maximum floor dead load of 62 kg/m<sup>2</sup> with no wall or roof loads. It therefore does not apply for joists supporting either parallel or perpendicular load bearing walls. These scenarios can be analysed by using the appropriate model within the SmartFrame software. Help can be obtained by contacting the SmartFrame Customer Helpline on 1300 668 690 or at techsupport@tilling.com.au
2. Hole locations are suitable for joist spacing's up to 600 mm centres. Holes may be permitted closer to supports for some members when spacing's of 450 or 300 mm are used
3. The clear distance between holes must equal or exceed twice the diameter of the largest hole, or twice the longest side of a rectangular hole and no more than 3 holes in excess of 75 mm are allowed in any span
4. Do not cut or damage flanges under any circumstances
5. Except as noted in 1 and 2 above, a 40 mm hole at a minimum of 450 mm centres is allowed to be drilled anywhere in the web EXCEPT in cantilevered spans
6. If possible, holes in web should be positioned mid height, minimum edge clearance from any flange is 6 mm
7. A group of round holes at approximately the same location shall be permitted if they meet the requirements for a single round hole circumscribed around them.

# Example construction details for load bearing cantilevers

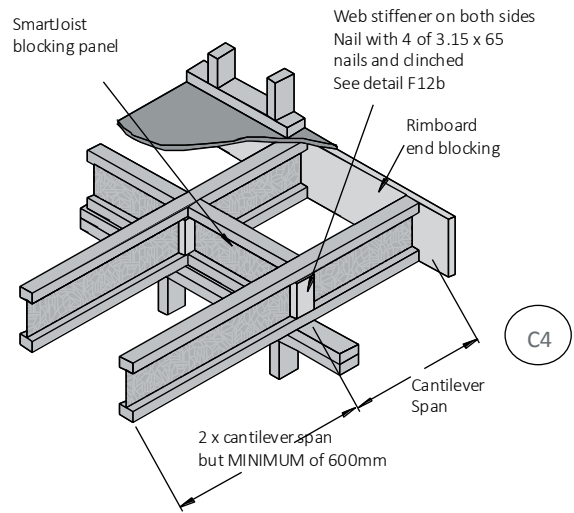
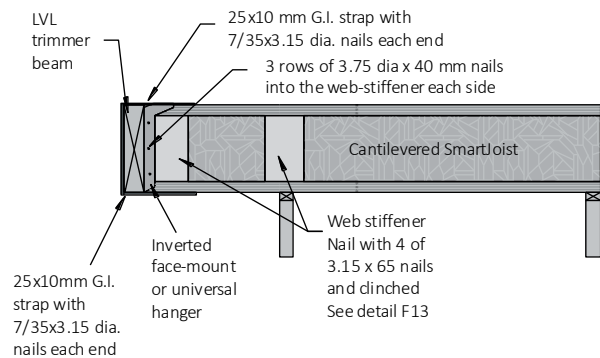
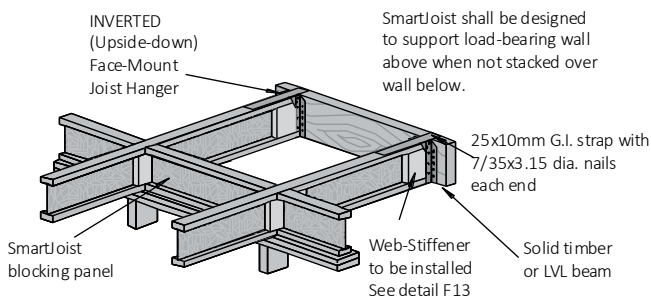
Note: Option 1 with cantilever reinforced with an extra SmartJoist is equivalent to option 2 with 2 sheets of plywood



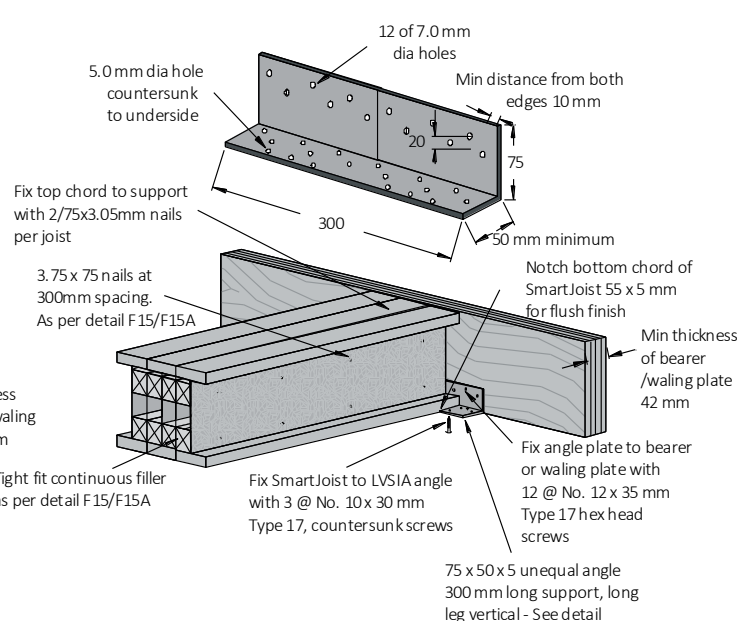
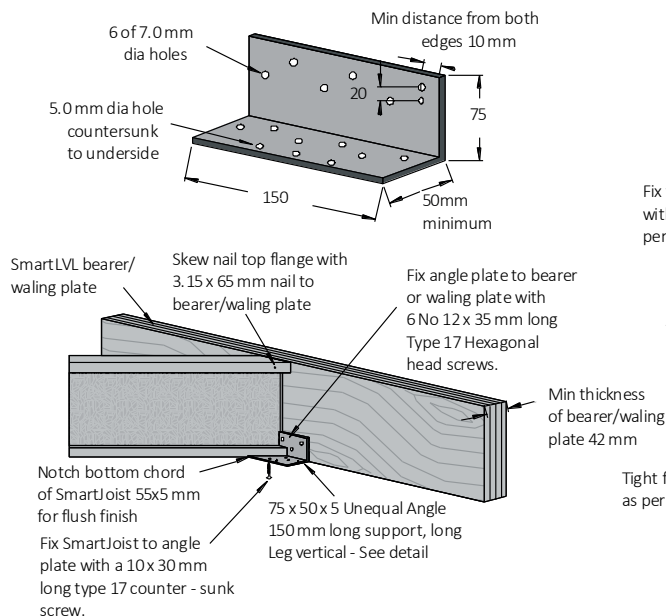
NOTE:  
Block together full length with filler blocks as per detail F15 of the SmartJoist Design Guide



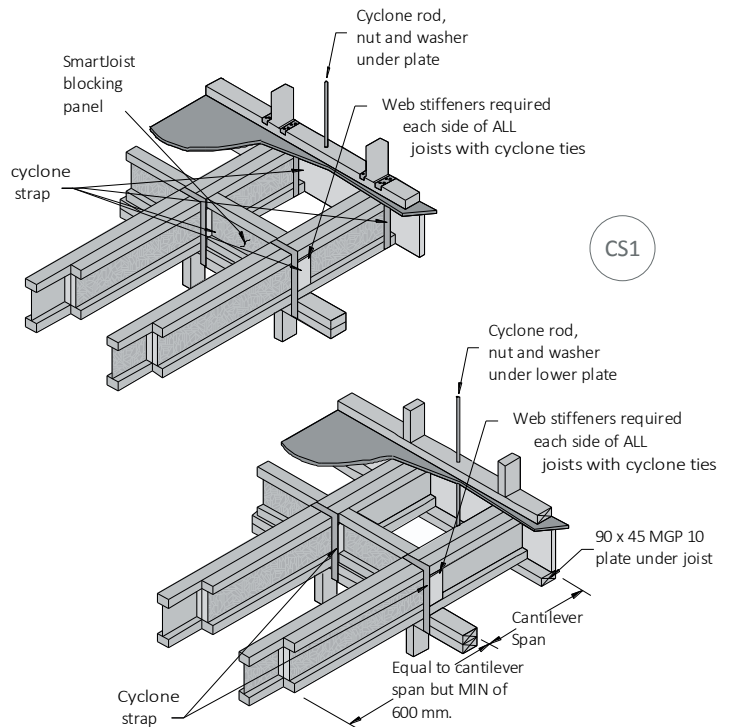
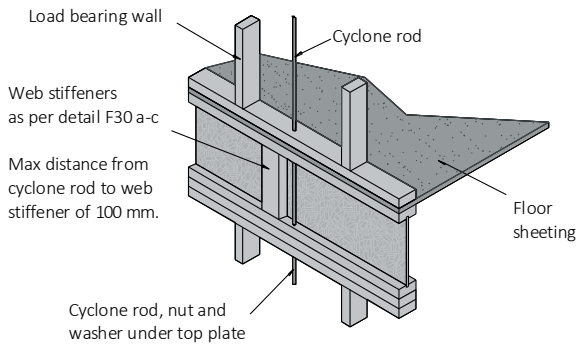
NOTE:  
15 mm F11 structural ply is required on one or both sides of the joist (See Tables). Depth shall match the full height of the Smartjoist. Nail with 3.15 x 65 nails at 100mm ctrs in a staggered pattern.



## Oblique connection details

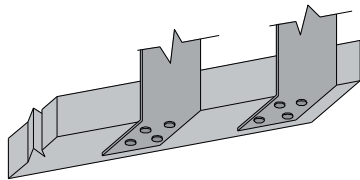


## Cyclone rod tie down for cantilevered SmartJoist floors



## Cyclone strap capacities

Where the strap ends of the cyclone strap are wrapped around the wall plate or other timber member and are fixed with 4 of 3.15  $\varnothing$  x 35 nails, the design capacity  $\varnothing N_j$  of 15.3 kN is applicable, regardless of the timber joint group. Tests have proven that bending the legs of cyclone straps around the timber increases the ultimate load capacity.

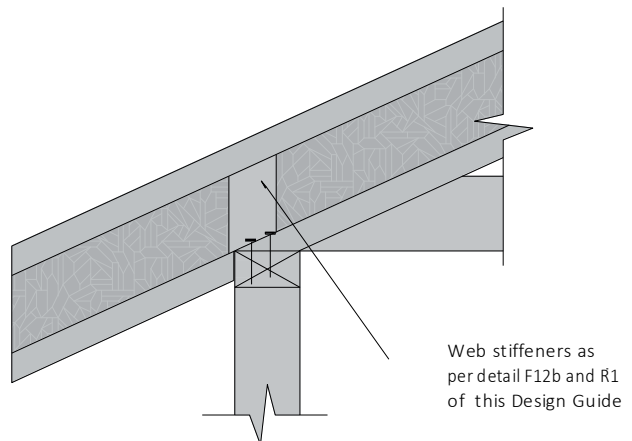
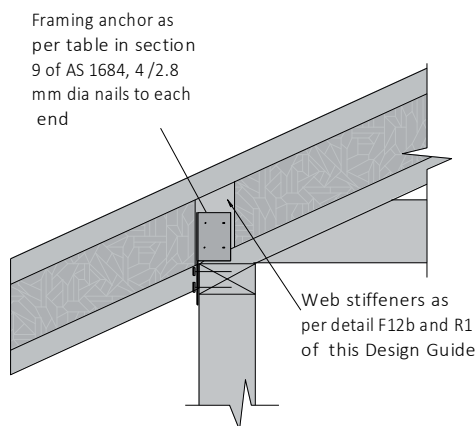


While double joists shown in the above diagram, it is only necessary when loads exceed the capacities of single joist cantilevers.

## SmartJoist rafter tie-down

SmartJoist rafters need to be tied down in wind uplift situations in a similar manner to solid timber as shown in section 9 of AS 1684. The examples shown in this section are equally applicable to SmartJoists except that web stiffeners as per detail F13 and R1 must be installed to the SmartJoists where either skewed nails or framing anchors are chosen as the tie down method before the uplift capacities in the tables in section 9 of AS 1684 can be adopted.

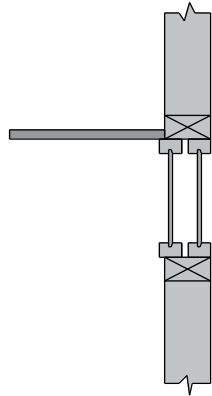
All tie down types that involve a strap over the top of the SmartJoist rafters, or involving the bolting down of a member above the rafter running in the perpendicular direction, require no modification to the SmartJoist and the uplift capacities in the tables in section 9 of AS 1684 may be used.



# SmartJoists supporting parallel load bearing walls

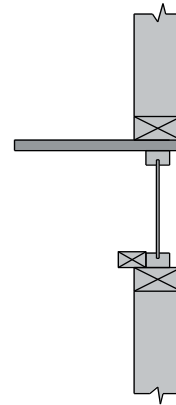
Fitted floors

Double SmartJoists required for fixing of floor and ceiling, and when required by table below  
AND  
for SmartJoists with 40 mm wide flanges

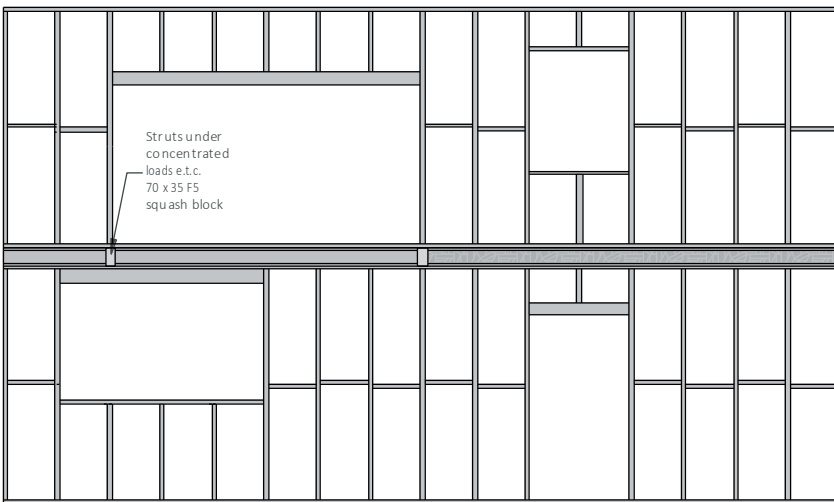


Platform floors

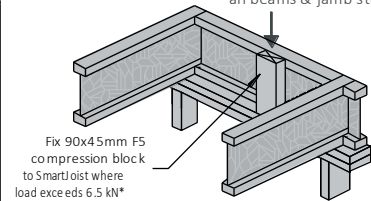
Single SmartJoist with flange > 50 mm may be used, but requires alternative fixing for ceiling.  
NOT suitable for SmartJoists with 40 mm wide flanges e.g SJ24040



Joists continuously supported by lower walls



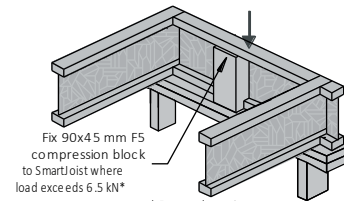
Concentrated point loads (eg, girder trusses, TG's all beams & jamb studs)



F30a

Single SmartJoists with flange width < plate width

Concentrated point loads (eg, girder trusses, TG's all beams & jamb studs)

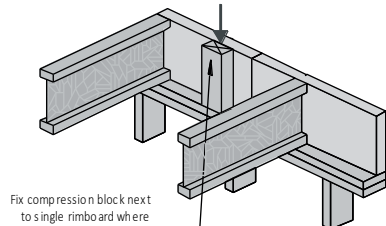


F30b

\* Factored reaction based upon load duration

Single SmartJoists with flange width >= plate width

Concentrated point loads (eg, girder trusses, TG's all beams & jamb studs)

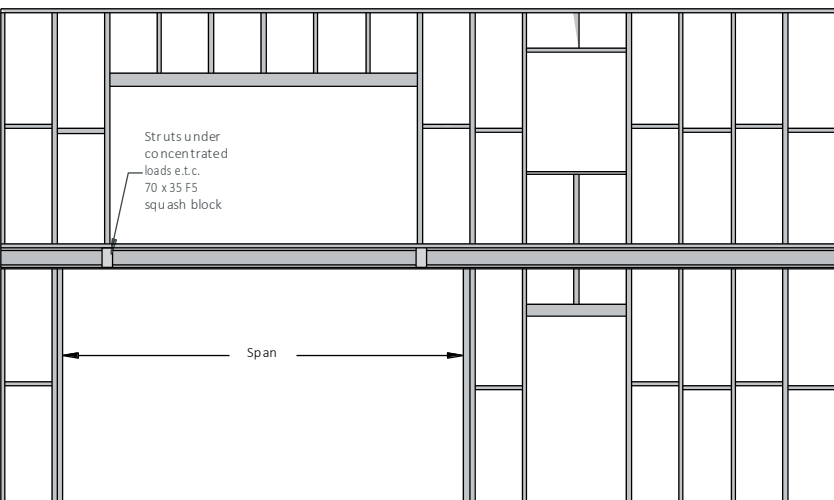


F30c

Single SmartRim

\* Factored reaction based upon load duration

Joist non-continuously supported by lower wall



Single (and double) SmartJoists are adequate to transfer uniformly distributed compression loads up to 29 kN/m per joist from loadbearing walls to a continuous rigid support below.

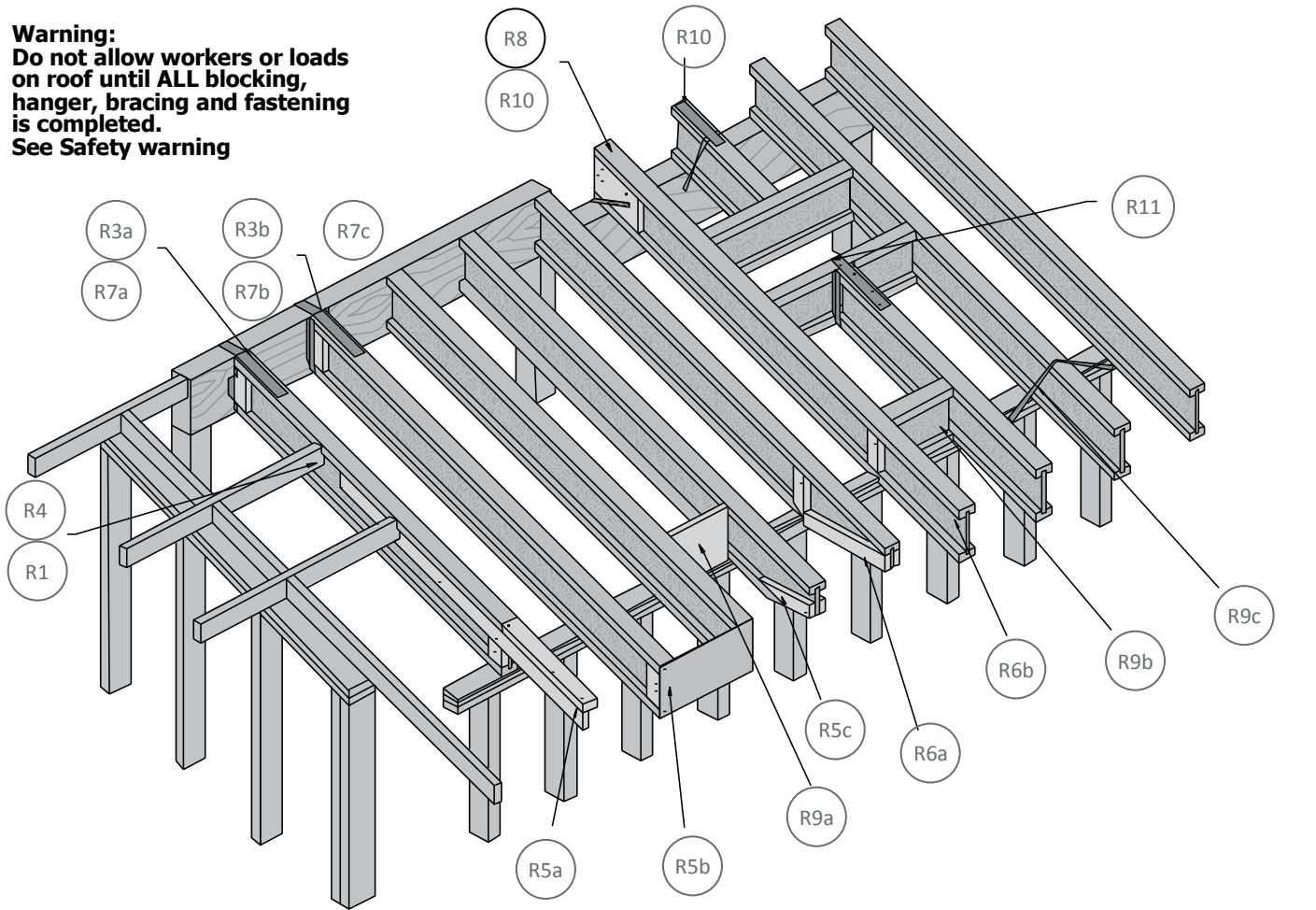
Detail F5 and F8 are used to transfer concentrated loads where walls are perpendicular to the joists. Details F30a, F30b and F30c above must be used to transfer concentrated loads through parallel SmartJoists where the instantaneous reaction exceeds 6.5 kN

and exceeds 26.0 kN for single SmartRim (reaction needs to be factored for load duration)

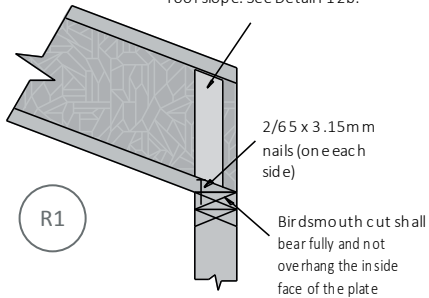
The table in the SmartJoist Design Guide gives allowable spans for single and double joists NOT continuously supported by a parallel wall. Care must always be taken to adequately support the web of the joists from concentrated point loads from above by adopting details F13.

# Typical SmartJoist Roof details

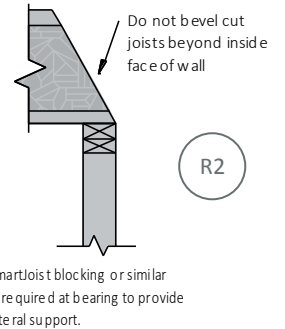
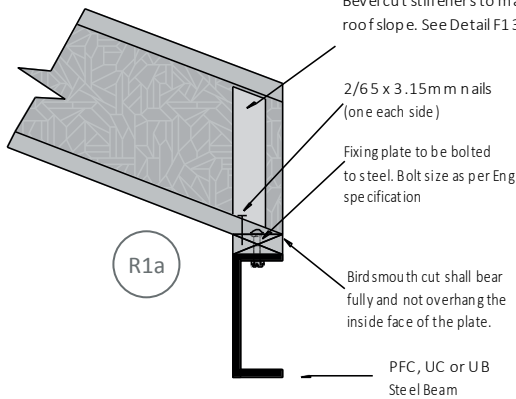
**Warning:**  
Do not allow workers or loads on roof until ALL blocking, hanger, bracing and fastening is completed.  
See Safety warning



Web stiffeners required each side of SmartJoist. Bevel cut stiffeners to match roof slope. See Detail F12b.

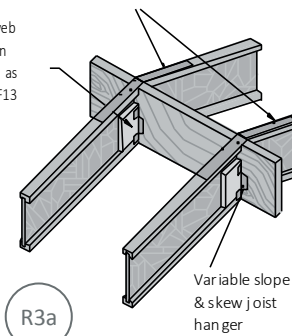


Web stiffeners required each side of SmartJoist. Bevel cut stiffeners to match roof slope. See Detail F13



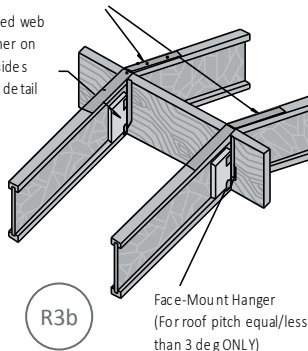
25x1.0mm G.I. strap with 7/35 x 3.15mm nails each end

Bevelled web stiffener on both sides as per detail F13

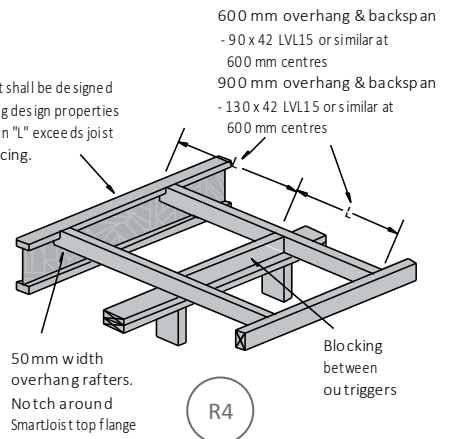


25x1.0mm G.I. strap with 7/35 x 3.15mm nails each end

Bevelled web stiffener on both sides as per detail F13



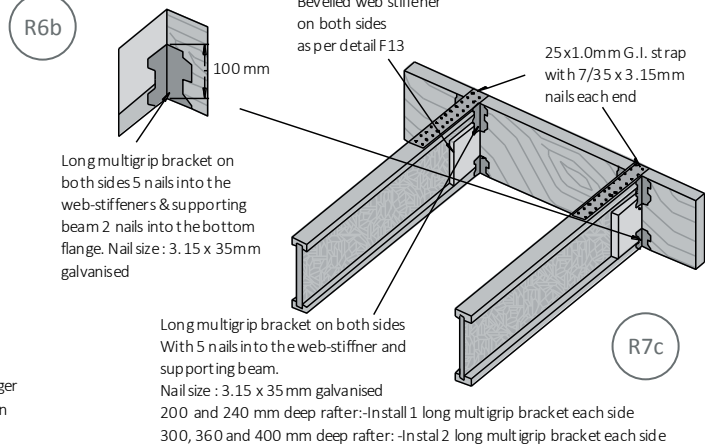
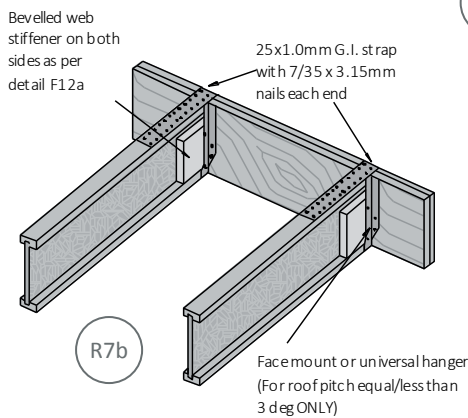
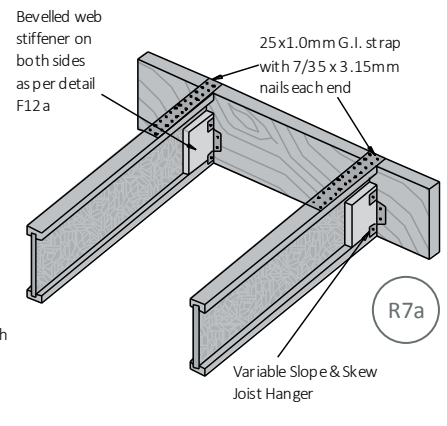
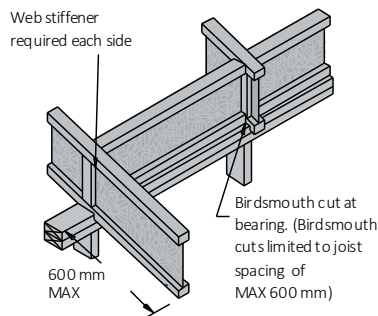
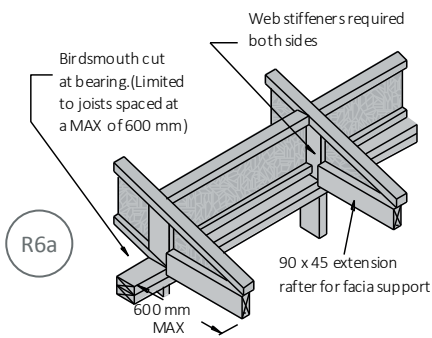
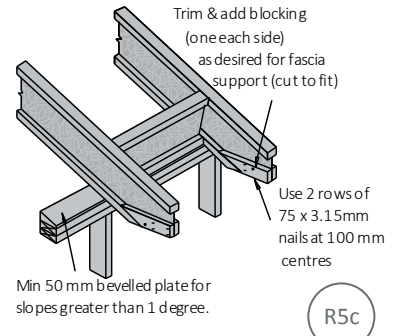
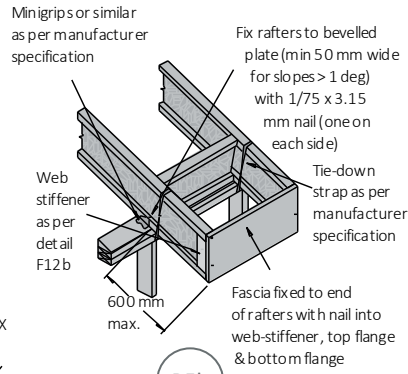
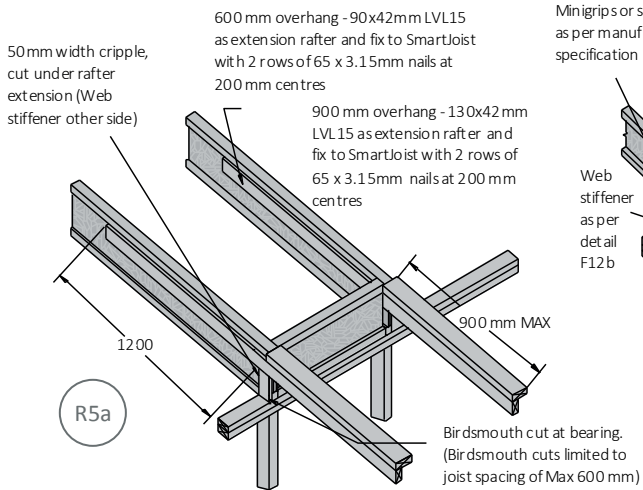
Joist shall be designed using design properties when "L" exceeds joist spacing.



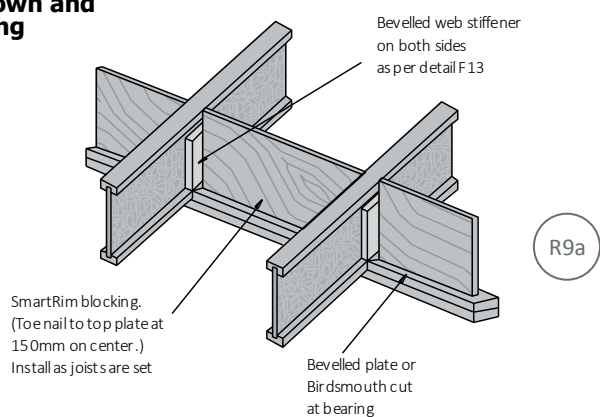
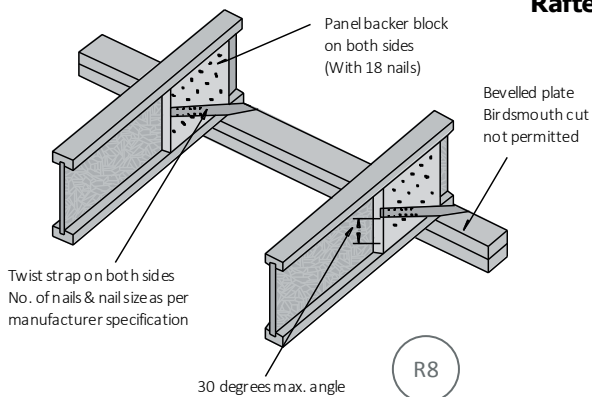
Note: Tie-down details to be designed to AS 1684.2 for the respective wind loads with the SmartFrame software



# Typical SmartJoist roof details (cont'd)

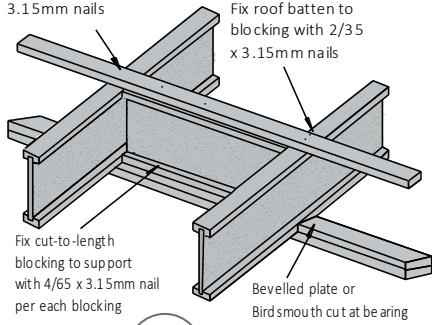


## Rafter tie-down and blocking



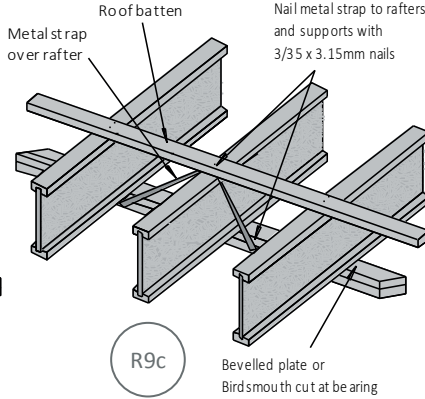
# Typical SmartJoist Roof details (cont'd)

Fix roof batten to rafter with 2/35 x 3.15mm nails



R9b

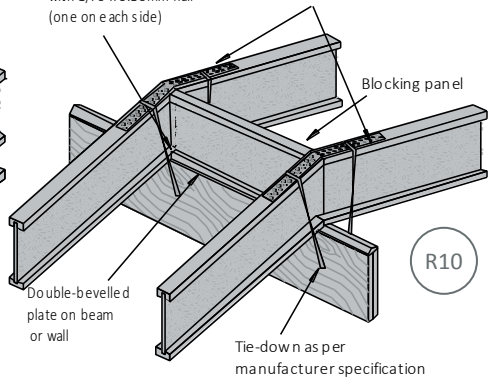
Fix roof batten to blocking with 2/35 x 3.15mm nails



R9c

Nail metal strap to rafters and supports with 3/35 x 3.15mm nails

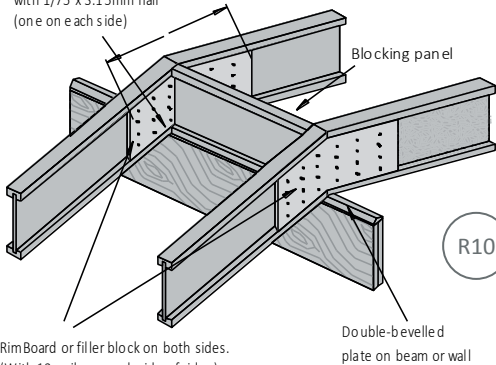
Fix rafters to support with 1/75 x 3.15mm nail (one on each side)



R10

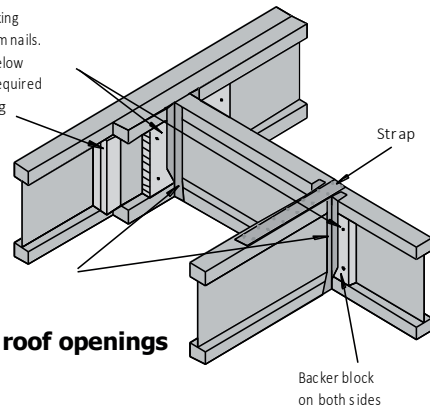
## Lateral restraint at supports

Fix rafters to support with 1/75 x 3.15mm nail (one on each side)



R10

Nail backer blocking with 75 x 3.15mm nails. Refer to table below for no. of nails required  
Filler blocking  
As per detail F15 or F15A



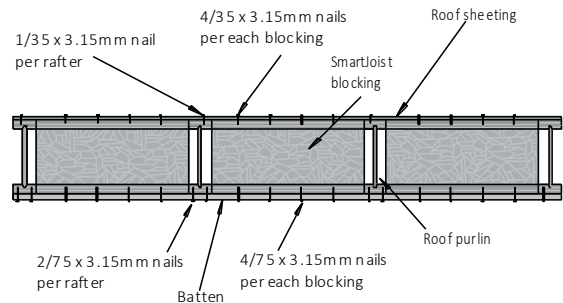
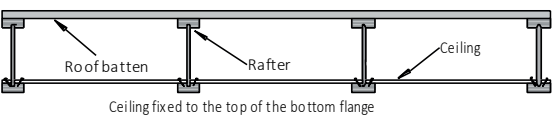
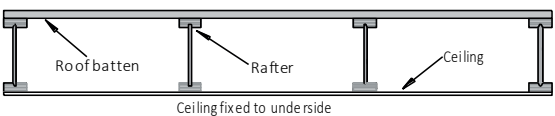
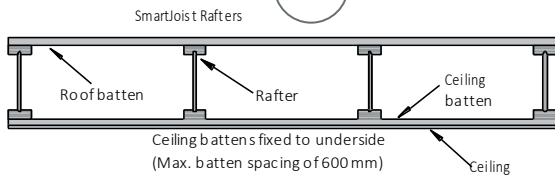
R11

## Trimming of roof openings

Rim Board or filler block on both sides. (With 12 nails on each side of ridge)

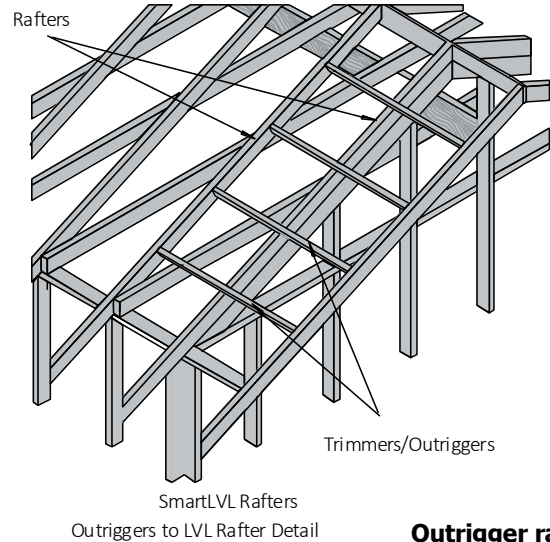
Double-bevelled plate on beam or wall

R12



R12

## Lateral restraint - SmartJoist blocking fixing



R13

## Lateral restraint for rafters - Use of ceiling options to provide lateral support

SmartLVL Rafters  
Outriggers to LVL Rafter Detail

## Outrigger rafters - LVL

# Typical SmartJoist rafter box gutter rebate details

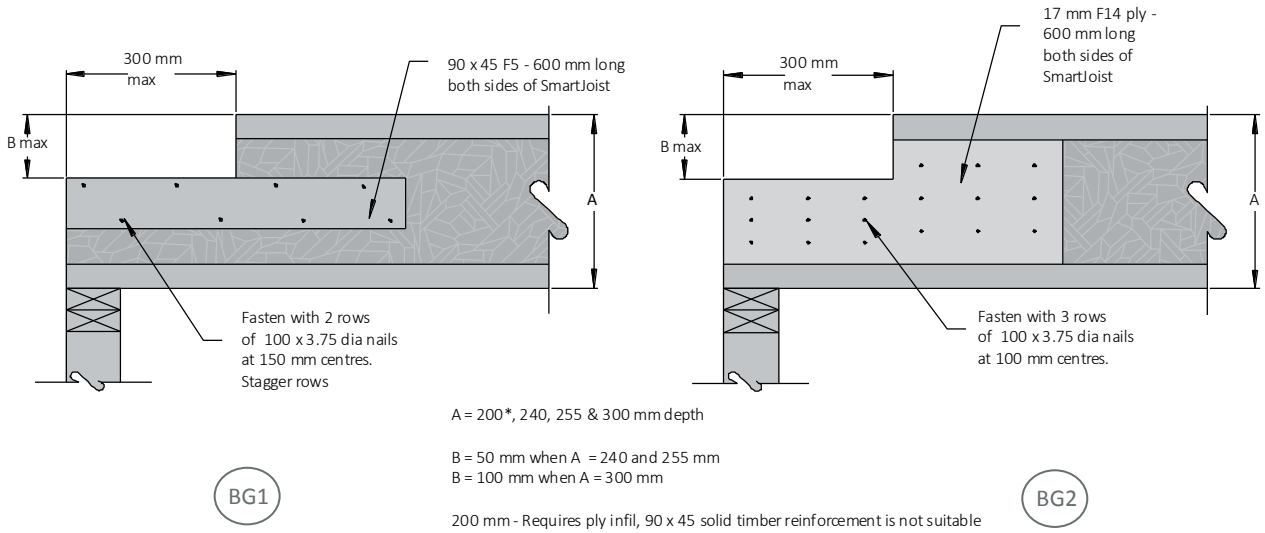
## Box gutter rebates

Rebates for box gutters are permissible within a roof constructed with SmartJoist rafters to the MAXIMUM rebate limits as shown below.

- Fig BG1 with 2 pieces of 90 x 45 nailed to the web reduces shear capacity by 40%
- Fig BG2 with 2 pieces of 17 mm F14 ply nailed to the web maintains full shear capacity

Given that the design shear values at the end of rafters with light weight roofs are usually very low compared to the allowable shear, in most instances fig BG1 is satisfactory to provide a box gutter rebate within the SmartJoist rafters, however the remaining shear capacity MUST be checked.

It is recommended that designers wishing to cut box gutter rebates in SmartJoist rafter contact the Technical Support Helpline on 1300 668 690 or at [techsupport@tilling.com.au](mailto:techsupport@tilling.com.au) for further advice on this issue.



The information contained in this product brochure is current as Nov 2023 and is based on data available to Tilling Timber Pty Ltd at the time of going to print. Tilling Timber Pty Ltd has used its reasonable endeavours to ensure the accuracy and reliability of the information contained in this document and, to the extent permitted by law, will not be liable for any inaccuracies, omissions or errors in this information nor for any actions taken in reliance on this information. Tilling Timber Pty Ltd reserves the right to change the information contained in this document without prior notice. It is important that you call the tech support helpline on 1300 668 690 to confirm that you have the most up to date information available.

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